

# Alternatives Analysis Workshop on Life Cycle Impacts & Exposure Assessment

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# OVERVIEW OF LIFE CYCLE CONCEPTS AND TOOLS

Dr. Sangwon Suh (Aug9<sup>th</sup>, 10:20am-12:00pm)

# Outline

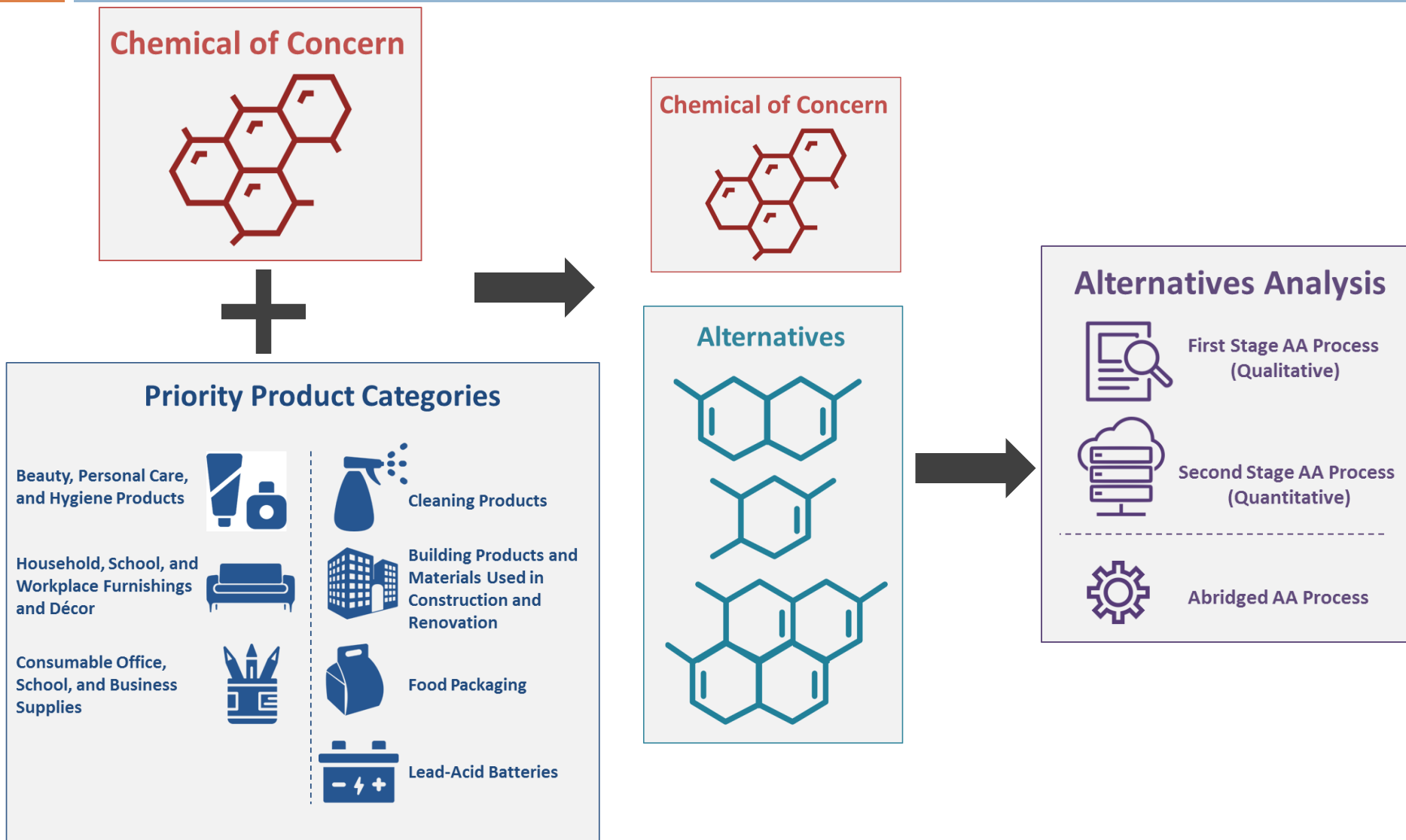
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- Overview of AA
- Relevance of LCA to AA
- Recap of webinar (Life cycle thinking)
- How can LCA help AA
  - ▣ First Stage
  - ▣ Second Stage

# Overview of AA

# AA Simple Diagram

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# Alternatives Selection

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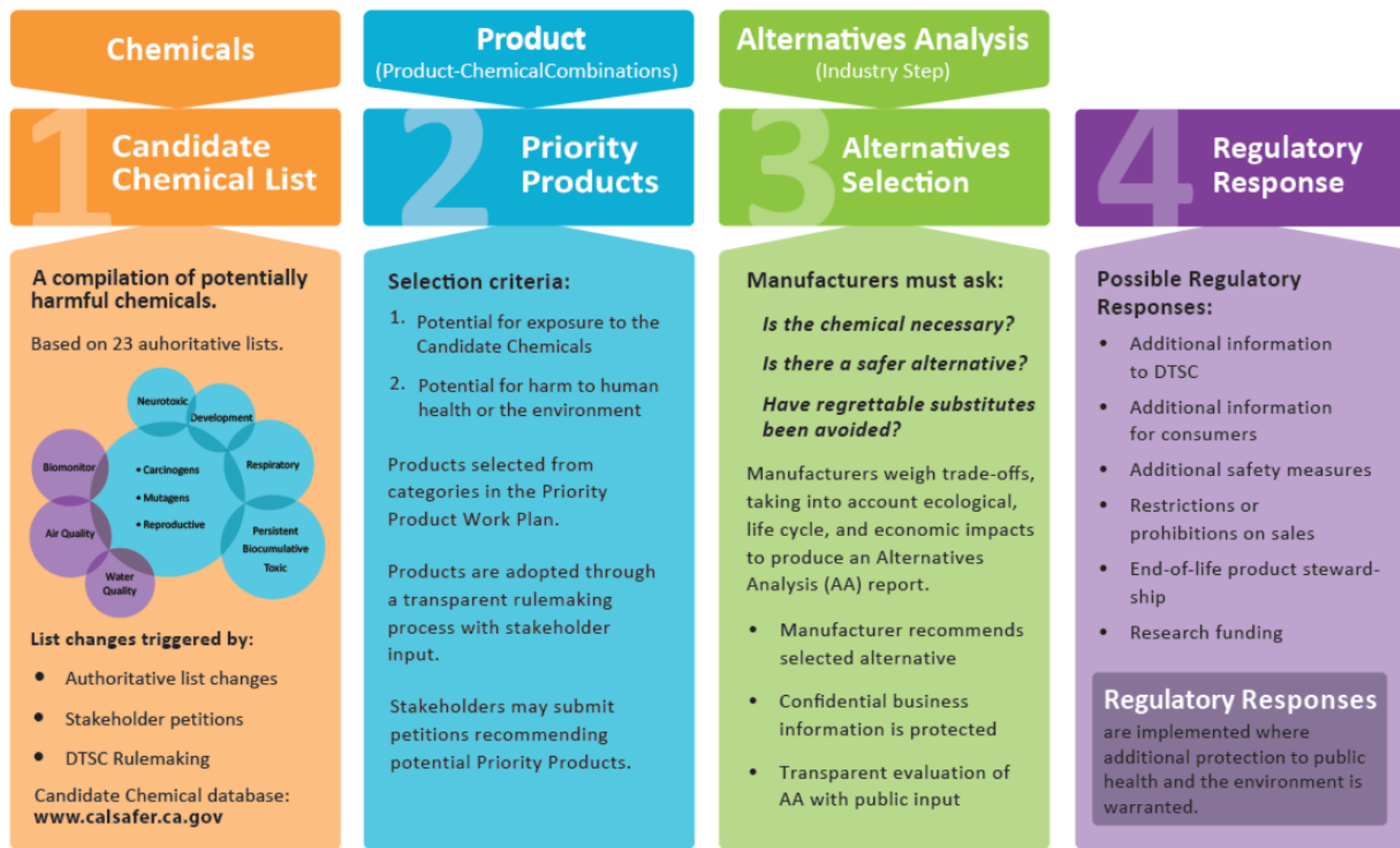
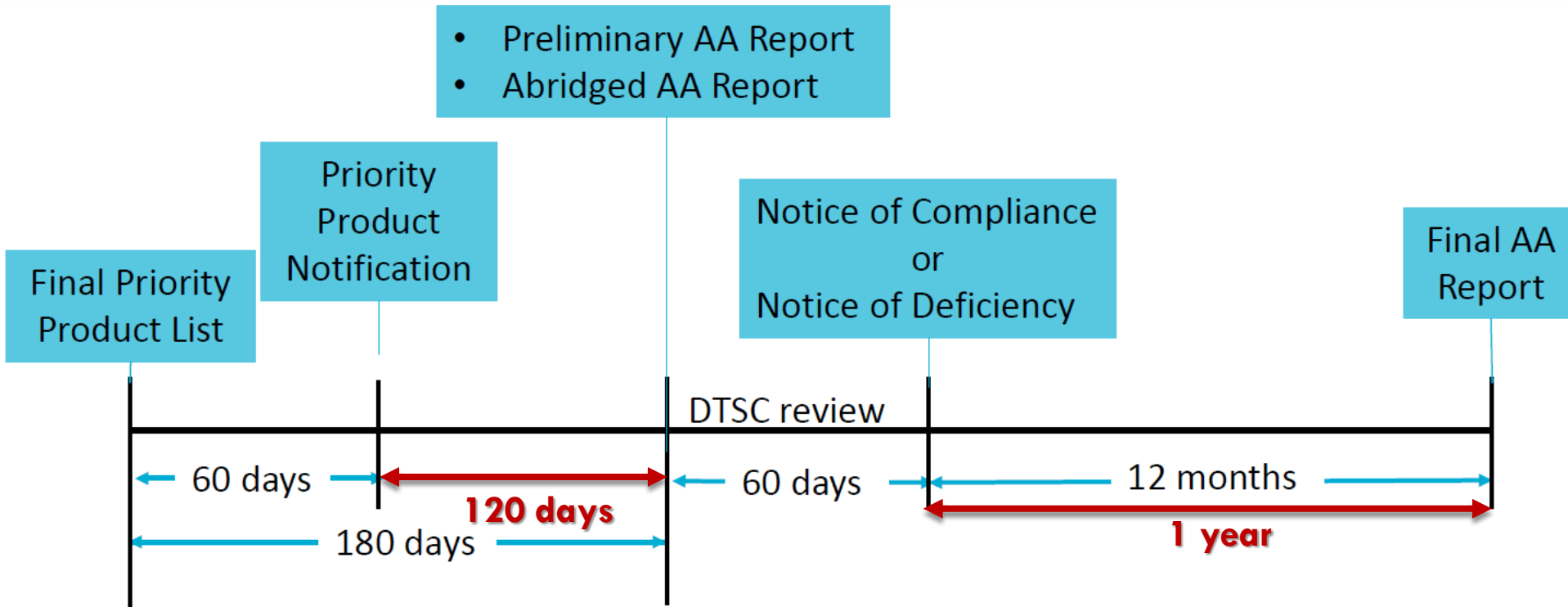


Figure I-1 Major Elements of SCP Regulations

From AA Guide p2

# AA Timeline

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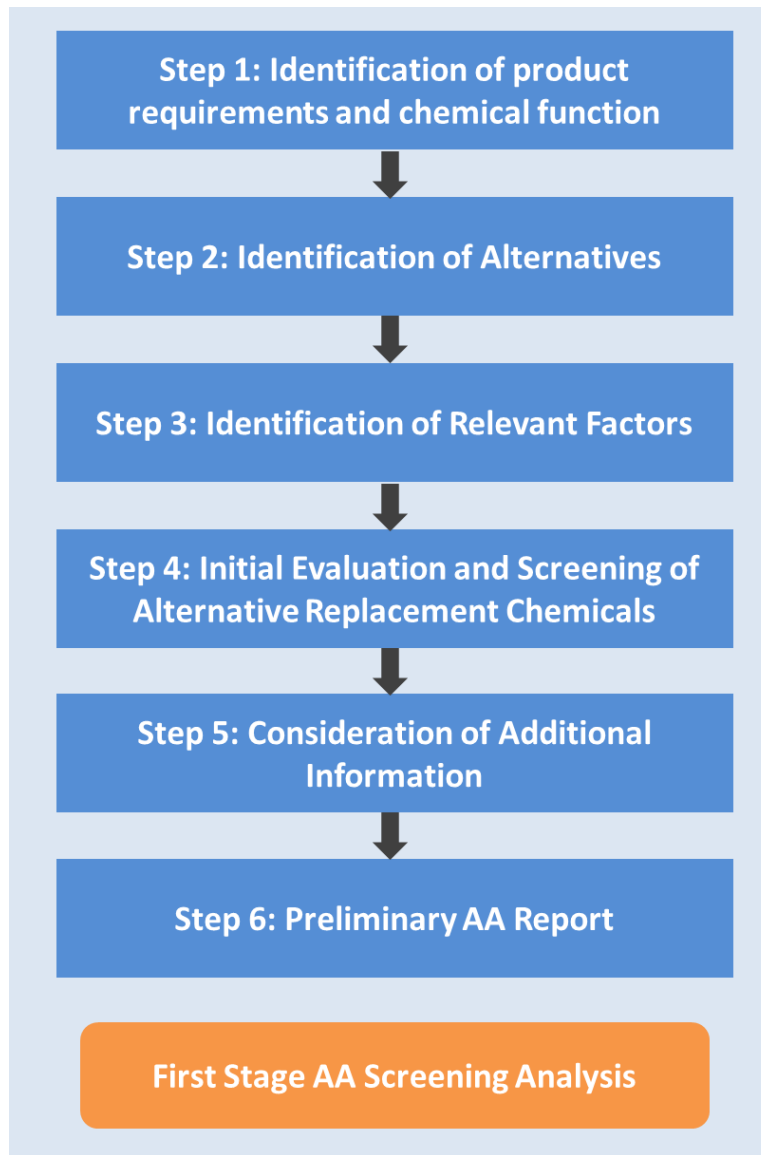
# Unique Characteristics of SCP AA

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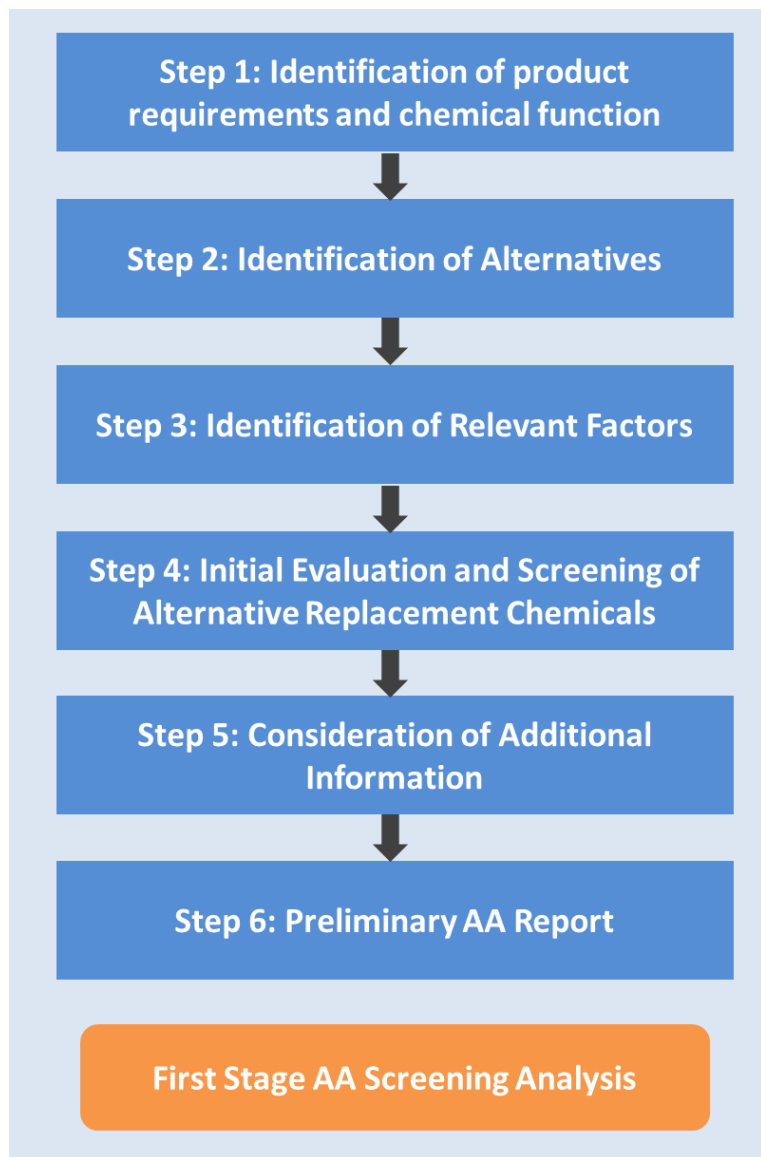
- Considers a broad range of alternatives, and **does not limit alternatives to only chemical replacement.**
  - ▣ For example: alternatives to consider may include removal of the Chemical of Concern or redesign of a Priority Product or manufacturing process to reduce exposure to the Chemical of Concern or adverse impacts.
- Covers comprehensive adverse impacts and **multimedia life cycle impacts.**
- Evaluates both external and internal cost impacts.
- **Does not mandate** responsible entities generate **new data** during the AA process.



# First vs. Second Stage



# First vs. Second Stage



**What's the relevance of LCA to AA?**

# Relevance of Life Cycle in AA

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- “The SCP approach requires an Alternatives Analysis\* (AA) that considers important impacts of the product **throughout its life cycle** and follows up with specific actions to make the product safer.”

*\* In the Safer Consumer Product regulations, the term “Alternatives Analysis (AA)” intentionally differentiates this effort from the practice of “Alternatives Assessment” which may only entail a chemical hazard evaluation and comparison or may include a breadth of considerations but not be as comprehensive as the analysis required by the regulations.*

# Relevance of Life Cycle in AA

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- “Although the concept of Life Cycle Assessment (LCA) is briefly described here, it is important to note that a **LCA is not required** to conduct an AA. An approach that follows the LCA method is one way to quantify and assess impacts. **Any approach** which considers the impacts associated with the **full life cycle of the product** may be applied, such as those discussed in Chapter 4.”
- “Responsible entities must consider the **full life cycle of the product** when assessing its impacts.”

# Adverse Impacts Throughout the Life Cycle Segments

**Table 3-1 Summary of Potential Factors Requiring Consideration for a Two-Stage AA**

**FIRST AND SECOND STAGE AA**

**Adverse Impacts and Multimedia Life Cycle Impacts**

- Adverse environmental impacts
- Adverse public health impacts
- Adverse waste and end-of-life effects
- Environmental fate
- Materials and resource consumption impacts
- Physical chemical hazards
- Physicochemical properties
- Associated exposure pathways and life cycle segments

**SECOND STAGE AA**

**Product Function and Performance**

- Principal manufacturer-intended uses or applications
- Functional and performance attributes, and relative function and performance
- Applicable legal requirements
- Useful life of the product
- Whether an alternative exists that is functionally acceptable, technically feasible, and economically feasible

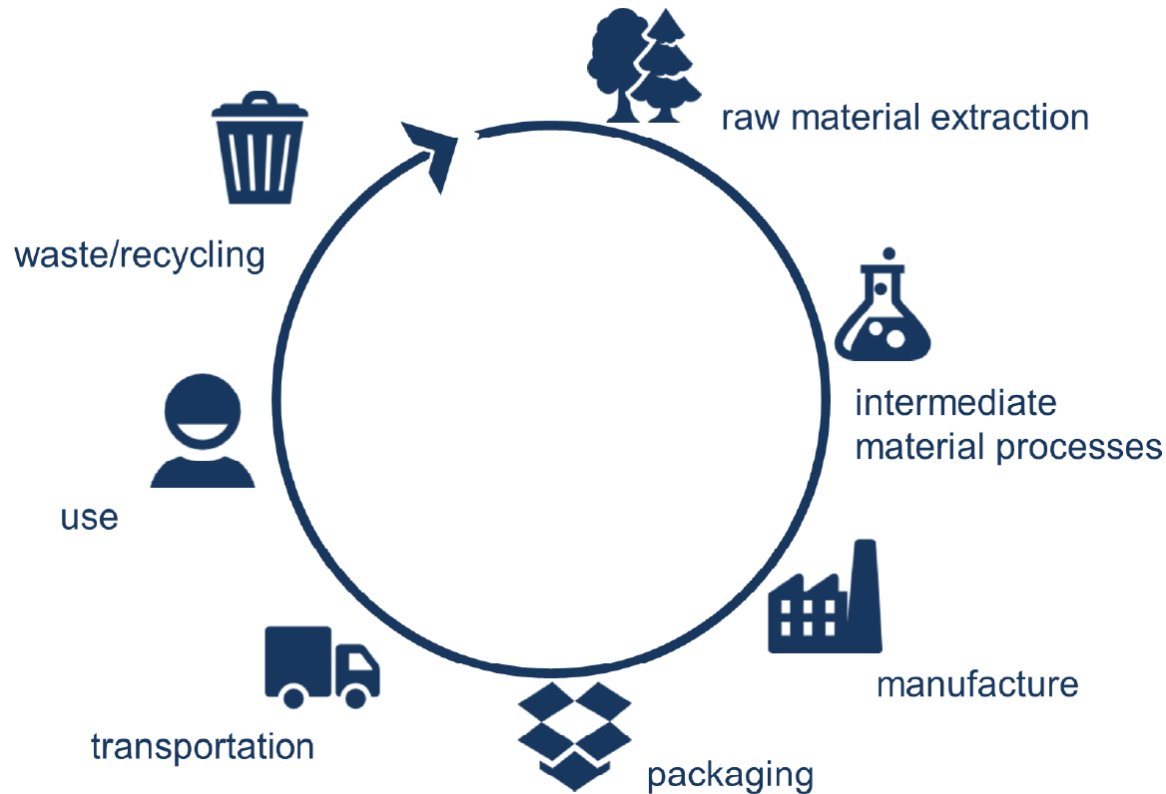
**Economic Impacts**

- Public health and environmental costs
- Costs to governmental agencies and non-profit organizations that manage waste, oversee environmental cleanup and restoration efforts, and/or are charged with protecting natural resources, water quality, and wildlife
- Internal cost impacts

# Life Cycle Thinking (recap)

# Life Cycle Segments

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**Cradle-to-Gate**

**Cradle-to-Grave**

**Well-to-wheel**



# Life Cycle Segments

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- In AA, “life cycle” means the sum of all the following activities:
  - raw materials extraction
  - resource inputs and other resource consumption
  - intermediate materials processes
  - manufacture
  - packaging
  - transportation
  - distribution
  - use
  - operation and maintenance
  - waste generation and management
  - reuse and recycling
  - end-of-life disposal

# Why Life Cycle Thinking

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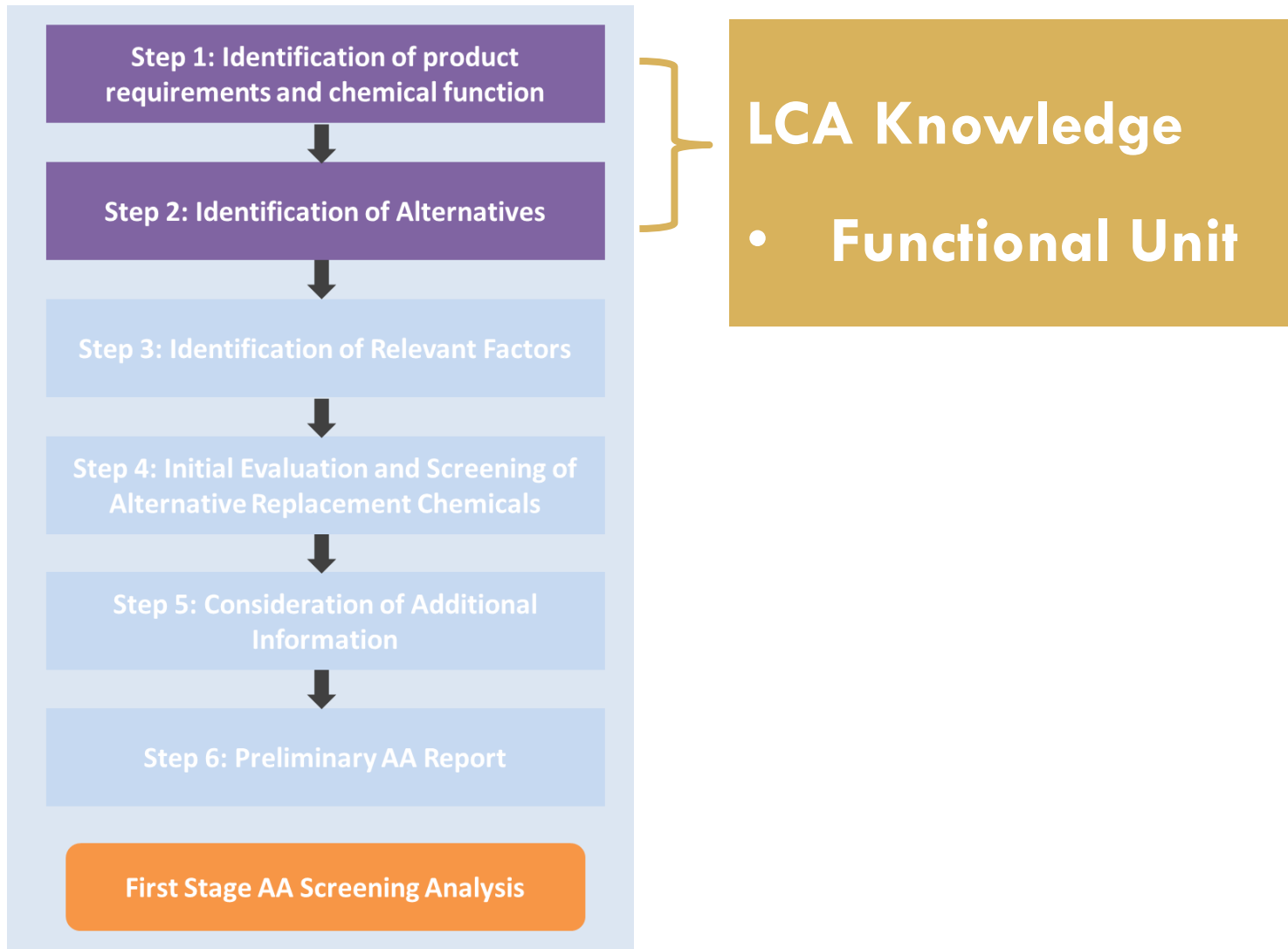
- Understand the energy, resources, and environmental impacts arising from different life cycle segments.
- Understand the trade-offs (among life cycle segments and impact categories).
- Find opportunities to improve a product's environmental performance.
- **Identify potential regrets** that may arise from a change to a product system.

## How can LCA help AA?

- **First Stage**
- **Second Stage**

# First Stage (Step 1 & 2)

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# What is Functional Equivalency?

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## □ Functional Unit

- In defining the scope of an LCA study, a clear statement on the specification of the functions (performance characteristics) of the product shall be made.
- The functional unit defines the quantification of these identified functions. The functional unit shall be consistent with the goal and scope of the study.
- One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore the functional unit shall be clearly defined and measurable.

# Functional Unit

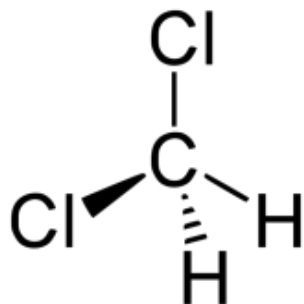
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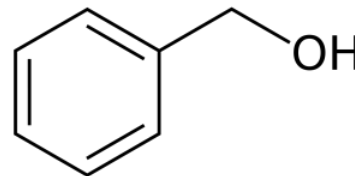
# Paint Stripper Alternatives

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## □ Methylene Chloride



## □ Benzyl Alcohol



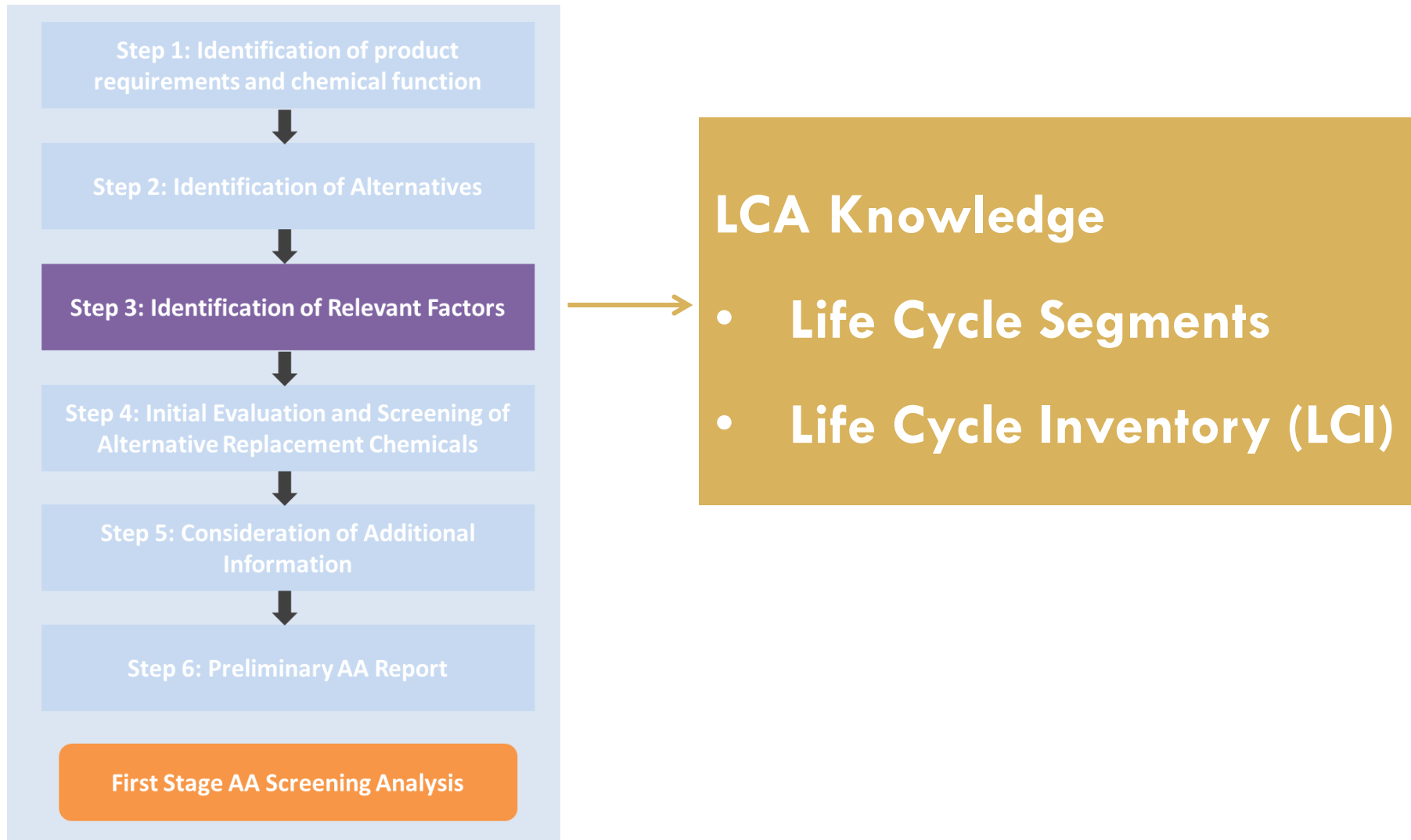
- ❖ Functional Unit: to strip the paint on the same area of wall :

- $MC : BA = 1 : 0.83$



# First Stage (Step 3)

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# **First Stage Step 3**

## **1. Life cycle segments**

# Determination of Relevance

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- **Determination of relevance:** A factor, in conjunction with its associated exposure pathways and life cycle segments, is relevant:
  - ▣ If the factor makes a **material contribution** to one or more adverse public health impacts, adverse environmental impacts, adverse waste and end-of-life effects, or materials and resource consumption impacts associated with the **Priority Product** and/or one or more alternatives under consideration; and
  - ▣ There is a **material difference** in the factor's contribution to impacts between the Priority Product and one or more alternative(s) under consideration and/or between two or more alternatives.

# Sustainable Materials Management:

## THE ROAD AHEAD

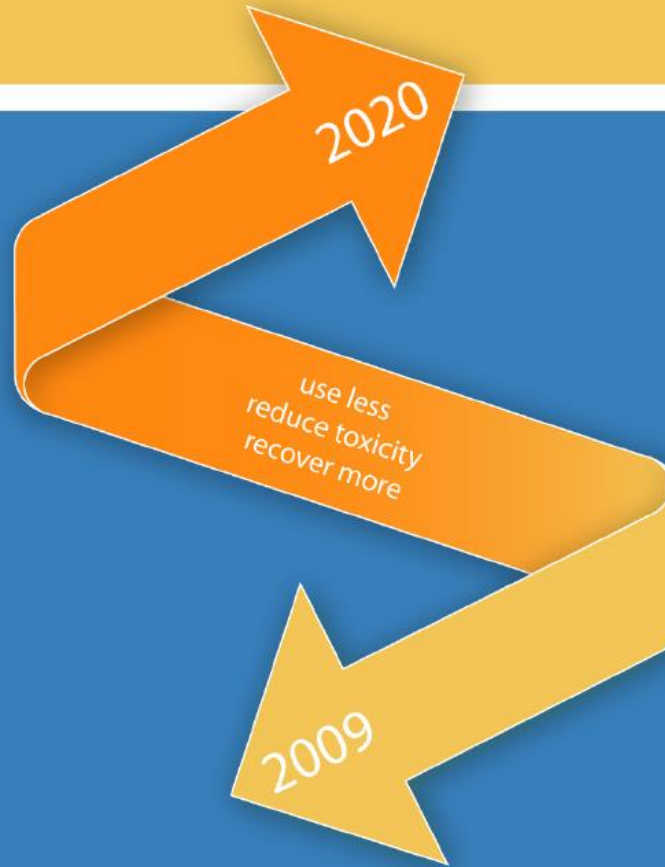


Table 1: Summary of Top-Ranked Materials, Products, and Services

Material, Product, or Service		Final Rank			Environmental Aspects Significantly <sup>(1)</sup> Contributing to Final Rank		
		DI	IC	FC	Direct Impact/Resource Use/Waste Perspective	Intermediate Consumption Perspective	Final Consumption Perspective
Food Products & Services	Dairy farm products	19	–	–	LUC		
	Poultry and eggs	20	–	–	LUC		
	Meat animals	6	6	–	LUC	LUC, FAETP, TETP, EP	
	Food grains	13	–	–	LUC, EP		
	Feed grains	9	15	–	LUC, FAETP, TETP, EP, MU	ADP, LUC, FAETP, TETP, EP	
	Miscellaneous crops	16	–	–	FAETP, TETP, EP		
	Meat packing plants	–	11	7		LUC, FAETP, TETP, EP	LUC, FAETP, TETP
	Poultry slaughtering and processing	–	–	17			LUC,
	Eating and drinking places	–	16	5		LUC, GWP, FAETP, TETP, POCP, EP	LUC, GWP, ODP, HTP, FAETP, MAETP, TETP, FSETP, MSETP, POCP, AP, EP, MU, MW, EU
	Food preparations, n.e.c.	–	–	19			FAETP, TETP, EP
	Fluid milk	–	–	20			LUC
Textiles	Cotton	2	2	–	FAETP, TETP, EP	FAETP, TETP, EP	
	Apparel made from purchased materials	–	13	2		FAETP, TETP, EP	ODP, HTP, FAETP, TETP, MSETP, EP
	Broadwoven fabric mills and fabric finishing plants	–	10	–		FAETP, TETP, EP	
Nonrenewable Organics	Coal	5	9	–	ADP, MU, MW	ADP, MU, MW	
	Crude petroleum and natural gas	4	4	–	ADP, GWP, POCP	ADP, GWP, POCP, AP, EP	
	Industrial inorganic and organic chemicals	3	3	–	ODP, HTP, MSETP, MW	ODP, HTP, MSETP, POCP, EP, MW	
	Petroleum refining	8	5	3	MU, MW	ADP, GWP, POCP, AP, EP, MU, MW	ADP, GWP, ODP, POCP, AP, EP, MU, MW
	Electric services (utilities)	1	1	1	GWP, HTP, MAETP, FSETP, POCP, AP, EP, WU, EU	ADP, GWP, HTP, MAETP, FSETP, POCP, AP, EP, MU, MW, WU, EU	ADP, GWP, HTP, MAETP, FSETP, POCP, AP, EP, MU, MW, WU, EU
	Natural gas distribution	15	14	12	MU, MW	ADP, MU, MW	ADP, MW
Metals	Blast furnaces and steel mills	–	17	–		GWP, HTP, POCP, MW, EU	
	Primary aluminum	18	20	–	ODP, HTP, MAETP, FSETP, MSETP	ODP, HTP, MAETP, FSETP, MSETP	
	Motor vehicles and passenger car bodies	–	12	4		GWP, ODP, HTP, MAETP, FSETP, MSETP, POCP, EP, EU	ADP, GWP, ODP, HTP, FAETP, MAETP, TETP, FSETP, MSETP, POCP, AP, EP, MW, EU

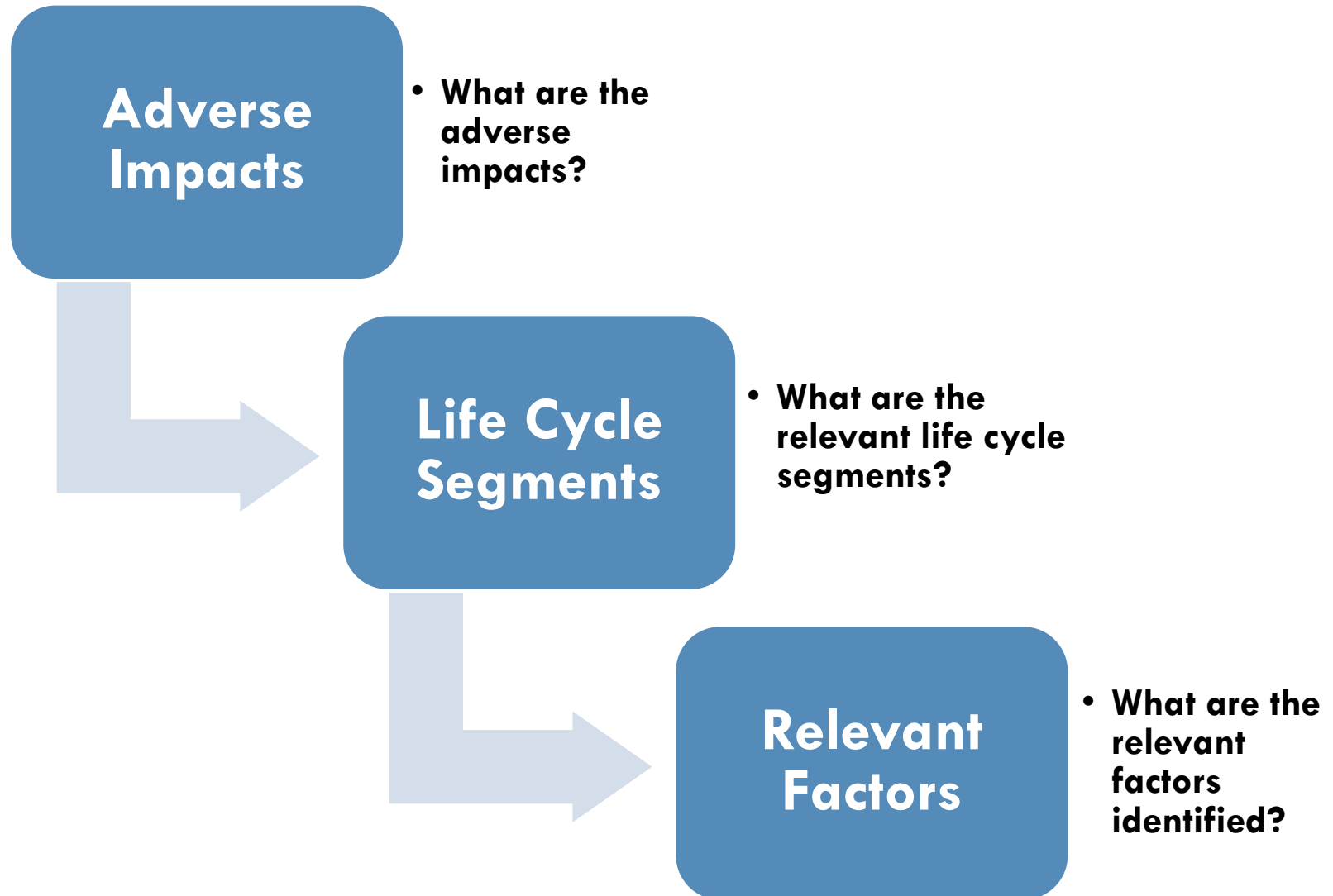
# Material Contribution vs. Material Difference

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- **Material contribution:** relating to a factor that is both meaningful and consequential to an observed outcome or impact.
- **Material difference:** relating to a factor's contribution to an observed impact that is both meaningful and consequential to the comparison of alternatives.

# Identify Relevant Factors

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# Example Chemical Discussion

TABLE 3-1B ADVERSE IMPACTS

Adverse Environmental  
Impacts

Adverse Public Health  
Impacts

Adverse Waste and End-of-  
life Effects

Environmental Fate

Materials and Resource  
Consumption

Physical Chemical Hazards

Physicochemical Properties

Factor Main Category	Factor Sub-category	Factors
Adverse impacts and multimedia life cycle impacts	Adverse public health impacts <sup>18</sup>	Carcinogenicity Developmental toxicity Reproductive toxicity Cardiovascular toxicity Dermatotoxicity Endocrine toxicity Epigenetic toxicity Genotoxicity Hematotoxicity Hepatotoxicity and digestive system toxicity Immunotoxicity Musculoskeletal toxicity Nephrotoxicity and other urinary system toxicity Neurodevelopmental toxicity Neurotoxicity Ocular toxicity Ototoxicity Reactivity in biological systems Respiratory toxicity Exceedance of an enforceable California or federal regulatory standard relating to the public health
	Adverse waste and end-of-life effects <sup>19</sup>	Volume or mass generated Any special handling needed Effects on solid waste and wastewater disposal and treatment Discharge to storm drains or sewer adversely affecting wastewater treatment facilities Release into the environment

# How to Identify Relevant Segments?

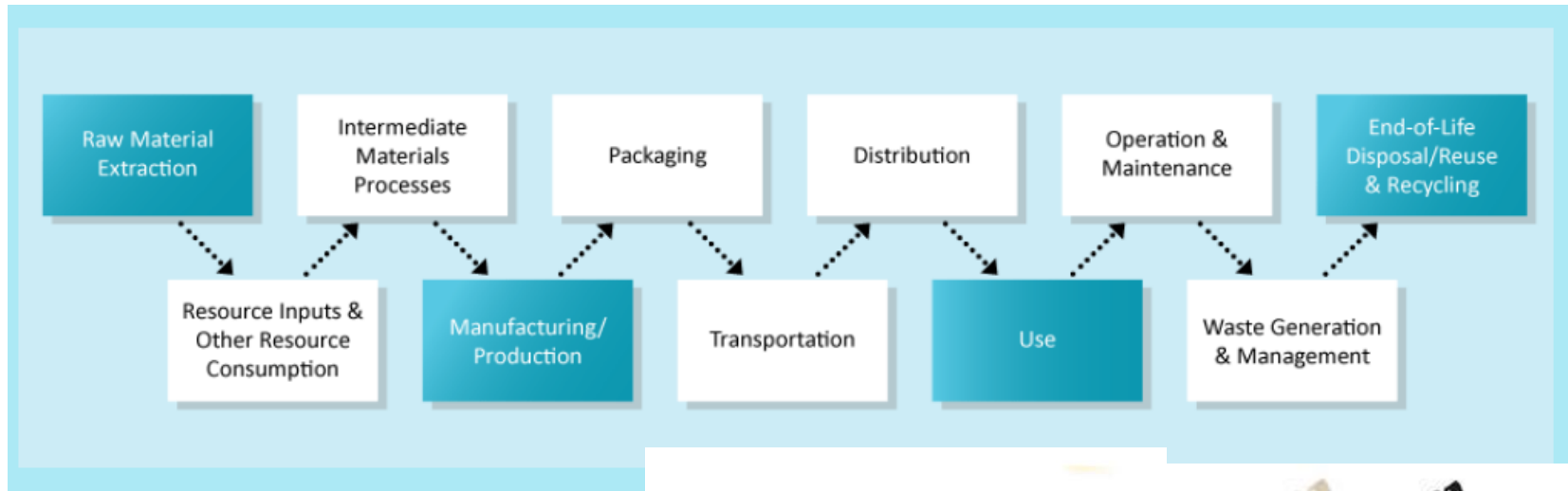
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- What life cycle segments associated with adverse impacts and exposures are identified in the Priority Product profile?
- What life cycle segments will be **significantly different** given a switch to an alternative?
- How does the Priority Product **compare** to alternatives with regard to materials and energy consumption **for each life cycle segment**?
- Can additional or different releases or exposures to humans or the environment occur during any life cycle segment by implementing alternatives?
- Will alternatives affect waste generation or the ways the product would be reused, recycled, or disposed?



# Identify Relevant Life Cycle Segments

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## □ Presenting the findings

**Example 3-2 (Continued): Comparison of Relevant Life Cycle Segment**

Priority Product	Life Cycle Segment	Alternative A	Alternative B	Alternative C
<ul style="list-style-type: none"> <li>• A small amount of post-industrial recycled content</li> <li>• PBTs, CMRs during petroleum extraction and refining</li> </ul>	Raw Materials Extraction	<ul style="list-style-type: none"> <li>• High post-consumer recycled content (may be toxic)</li> <li>• PBTs, CMRs during petroleum extraction and refining</li> </ul>	<ul style="list-style-type: none"> <li>• Limited post-consumer recycled content</li> <li>• PBTs, CMRs during petroleum extraction and refining</li> </ul>	<ul style="list-style-type: none"> <li>• High renewable content/post-industrial recycled content</li> <li>• Toxic pesticides (may be eliminated)</li> <li>• Eutrophication</li> </ul>
<ul style="list-style-type: none"> <li>• PBTs</li> <li>• CMRs</li> <li>• Heavy metals</li> <li>• Endocrine disruptors</li> <li>• VOCs and solvents</li> </ul>	Manufacturing/ Production	<ul style="list-style-type: none"> <li>• PBTs (may be designed out)</li> <li>• CMRs</li> <li>• Heavy metals</li> </ul>	<ul style="list-style-type: none"> <li>• No identified PBTs</li> <li>• Few CMRs (may be eliminated)</li> <li>• Lack of emission data</li> </ul>	<ul style="list-style-type: none"> <li>• No PBTs</li> <li>• CMRs (may be eliminated)</li> <li>• Dust</li> </ul>
<ul style="list-style-type: none"> <li>• Flame retardants</li> <li>• Phthalates</li> <li>• VOCs</li> <li>• Pigments</li> </ul>	Use	<ul style="list-style-type: none"> <li>• Flame retardants</li> <li>• Heavy metals</li> <li>• VOCs</li> <li>• Pigments</li> </ul>	<ul style="list-style-type: none"> <li>• One problematic metal (aquatic toxicant)</li> <li>• VOCs</li> <li>• Pigments</li> </ul>	<ul style="list-style-type: none"> <li>• No heavy metals</li> <li>• VOCs and odors (may be reduced)</li> <li>• Pigments</li> </ul>
<ul style="list-style-type: none"> <li>• PBTs</li> <li>• Post – consumer recycling challenging</li> </ul>	End-of-Life Disposal and Reuse/ Recycling	<ul style="list-style-type: none"> <li>• Lack of studies</li> <li>• Limited recycling</li> </ul>	<ul style="list-style-type: none"> <li>• No identified PBTs (except one problematic decomposition product)</li> <li>• Down-grade recycling</li> </ul>	<ul style="list-style-type: none"> <li>• No identified PBTs</li> <li>• Pilot composting program available</li> </ul>

**This diagram shows the qualitative differences among the Product and the three alternatives; these differences make the four life cycle segments potentially relevant when comparing the alternatives to the Product.**

\*Adapted from: Tom Lent, Julie Silas, and Jim Valette. Resilient Flooring & Chemical Hazards: A Comparative Analysis of Vinyl and Other Alternatives for Health Care. Healthy Building Network, April, 2009.

# **First Stage Step 3**

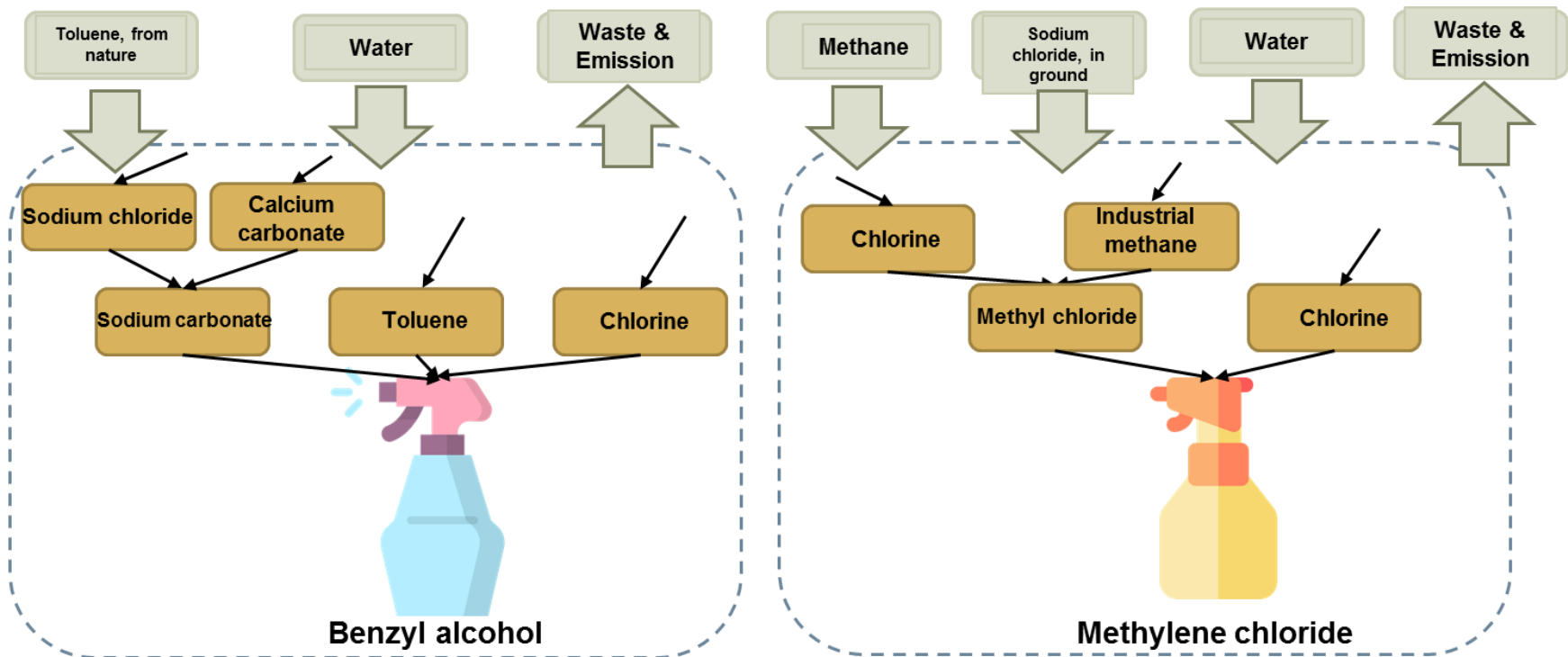
## **2. Life Cycle Inventory**

# Life Cycle Inventory Analysis

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- Compilation and quantification of inputs and outputs, for a given product throughout its life cycle.
- Can help to identify adverse impacts/relevant factors.

## Example of Chemical Production Phase



**Product: Finished Cold Rolled Coil, BF Route, Worldwide average, 1 kg**

Issued by: IISI

Date issued: August 2002

Date of data: 1999-2000

**Product:  
Finished Cold  
Rolled Coil, BF  
Route, Worldwide  
average, 1 kg**

	Major Articles*	Unit	Average (26 sites)
<b>Inputs:</b>	(r) Coal (in ground)	kg	0.789481
	(r) Dolomite (CaCO <sub>3</sub> ·MgCO <sub>3</sub> , in ground) kg	0.0290661	
	(r) Iron (Fe)	kg	1.91427
	(r) Limestone (CaCO <sub>3</sub> , in ground)	kg	-0.0110614
	(r) Natural Gas (in ground)	kg	0.0624542
	(r) Oil (in ground)	kg	0.0463004
	(r) Zinc (Zn)	kg	-2.48E-05
	Ferrous Scrap (net)	kg	0.09144213
	Water Used (total)	litre	23.1882
<b>Outputs:</b>	(a) Cadmium (Cd)	g	7.00E-05
	(a) Carbon Dioxide (CO <sub>2</sub> )	g	2616.11
	(a) Carbon Monoxide (CO)	g	31.9049
	(a) Chromium (Total)	g	3.91E-03
	(a) Dioxins (unspecified, as TEQ)	g	2.06E-08
	(a) Hydrogen Chloride (HCl)	g	0.086121
	(a) Hydrogen Sulfide (H <sub>2</sub> S)	g	0.0843961
	(a) Lead (Pb)	g	0.00380944
	(a) Mercury (Hg)	g	6.87E-05
	(a) Methane (CH <sub>4</sub> )	g	1.00906
	(a) Nitrogen Oxides (NO <sub>x</sub> as NO <sub>2</sub> )	g	3.30931
	(a) Nitrous Oxide (N <sub>2</sub> O)	g	0.135275
	(a) Particulates (Total)	g	2.013858827
	(a) Sulfur Oxides (SO <sub>x</sub> as SO <sub>2</sub> )	g	3.22123
	(a) VOC (except methane)	g	0.153512
	(a) Zinc (Zn)	g	0.00367601
	(w) Ammonia (NH <sub>4</sub> <sup>+</sup> , NH <sub>3</sub> , as N)	g	0.0868194
	(w) Cadmium (Cd <sup>2+</sup> )	g	7.47E-05
	(w) Chromium (Total)	g	1.21E-04
	(w) COD (Chemical Oxygen Demand)	g	0.302357
	(w) Iron (Fe <sup>2+</sup> , Fe <sup>3+</sup> )	g	0.0417901
	(w) Lead (Pb <sup>2+</sup> , Pb <sup>4+</sup> )	g	2.73E-05
	(w) Nickel (Ni <sup>2+</sup> , Ni <sup>3+</sup> )	g	0.000234569
	(w) Nitrogenous Matter (unspecified, as N)	g	0.0264328
	(w) Phosphorous Matter (unspecified, as P)	g	0.0033978
	(w) Suspended Matter (unspecified)	g	0.250121
	(w) Zinc (Zn <sup>2+</sup> )	g	0.0021733
	Non-allocated by-products (see table below)	kg	0.0900452
	Waste (total)	kg	1.75255
<b>Energy</b>	E Feedstock Energy	MJ	-0.213737
<b>Reminders:</b>	E Fuel Energy	MJ	31.1173
	E Non-renewable Energy	MJ	30.3653
	E Renewable Energy	MJ	0.392903
	E Total Primary Energy	MJ	30.9034

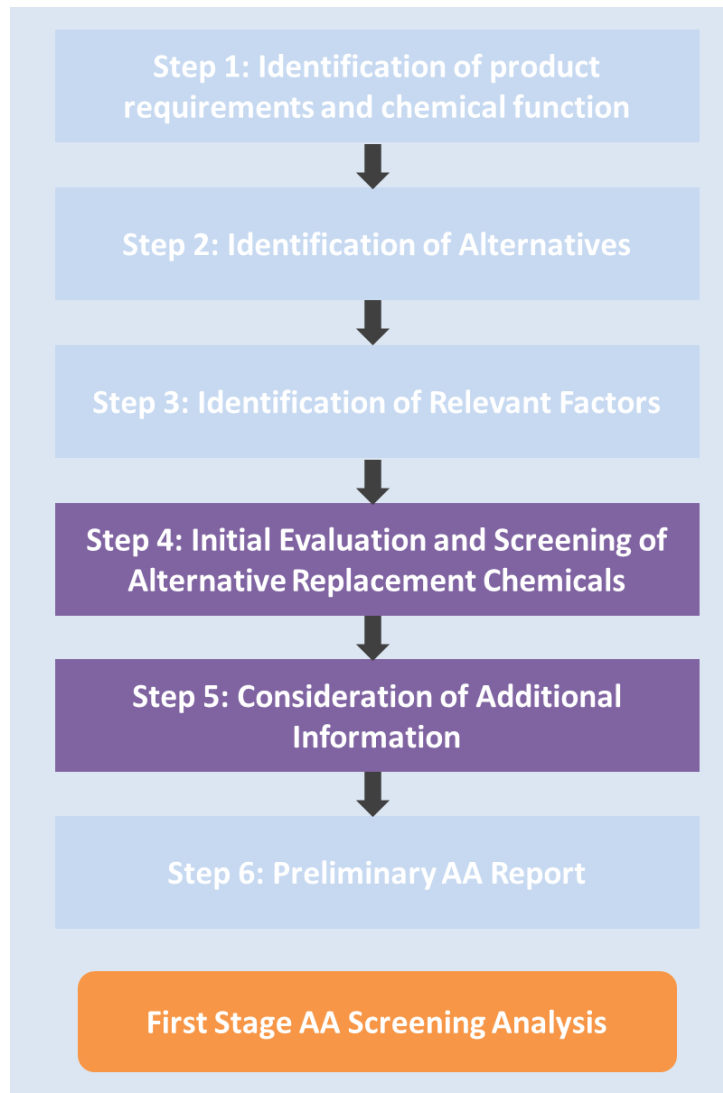
# The Results of An LCI

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- Usually a long list of elementary flows.
- Difficult to understand, interpret or compare from an environmental impact point of view.

# First Stage (Step 4&5)

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**LCA Knowledge**

- **Interpretation**

Table 5-1 Relevant Life Cycle Segments &amp; Factors

Relevant		Priority Product	ALT 1	ALT 2	ALT 3-10
Life Cycle Segment	Factors or Impacts				
Raw Material Extraction	Environmental Impacts	H	○	○	○
	Public Health Impacts	H	○	○	○
	Waste and End-of life				
	Environmental Fate	H	M	M	
	Materials & Resource Consumption Impacts				
	Physical chemical hazards				
	Physiochemical properties				
Intermediate Process	Environmental Impacts				
	Public Health Impacts				
	Waste and End-of life				
	Environmental Fate				
	Materials & Resource Consumption Impacts	M	H	L	H
	Physical chemical hazards				
	Physiochemical properties				
MFR	Environmental Impacts	H			
	Public Health Impacts	M			
	Waste and End-of life				
	Environmental Fate	H			
	Materials & Resource Consumption Impacts				
	Physical chemical hazards				
	Physiochemical properties				
Packaging & Transportation		○	○	○	○
Distribution		○	○	○	○
Use	Environmental Impacts	H	L	H	M
	Public Health Impacts	H	M	M	M
	Waste and End-of life				
	Environmental Fate	M	H	L	H
	Materials & Resource Consumption Impacts				
	Physical chemical hazards				
	Physiochemical properties				
Operation & Maintenance		○	○	○	○
Reuse & Recycling	Environmental Impacts	H	○	M	
	Public Health Impacts	L	○	L	
	Waste and End-of-life	H		M	
	Environmental Fate	H		M	
	Materials & Resource Consumption Impacts				
	Physical chemical hazards				
	Physiochemical properties				
End-of-Life		○	○	○	○

H = High Impact observed

M = Medium Impact observed

L = Low Impact observed

● - Data not available (impact not quantifiable)

○ - Data not available

○ - Not Applicable



# Inferior Alternatives

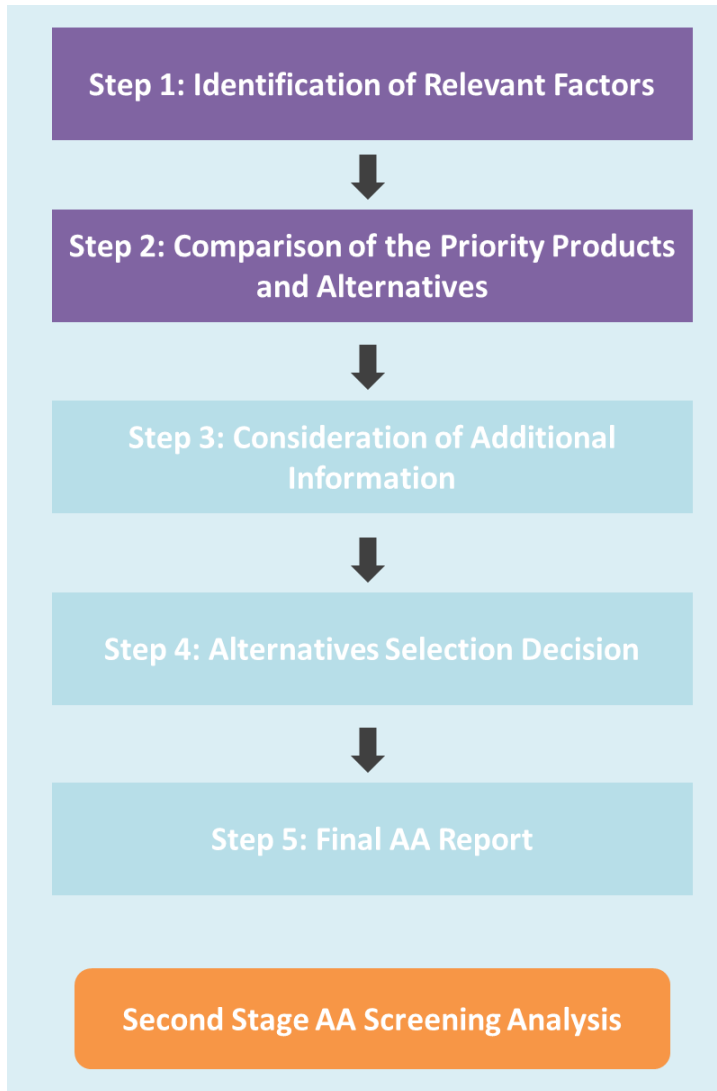
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- Exhibits a greater adverse impact to air quality, human health and ecological endpoints, soil quality, or water quality.
- Exhibits a greater impact from toxicological hazard traits.
- Generates more material waste or waste byproducts **during its life cycle.**
- Is more persistent in the environment, as determined by its environmental fate characteristics.
- Creates a greater consumption burden on society by using a larger volume or amount of renewable and nonrenewable resources **throughout its life cycle.**
- Poses a greater handling danger, as indicated by its physicochemical hazards.
- Poses a greater reactive or flammability hazard, as indicated by its physicochemical properties.

# Second Stage AA

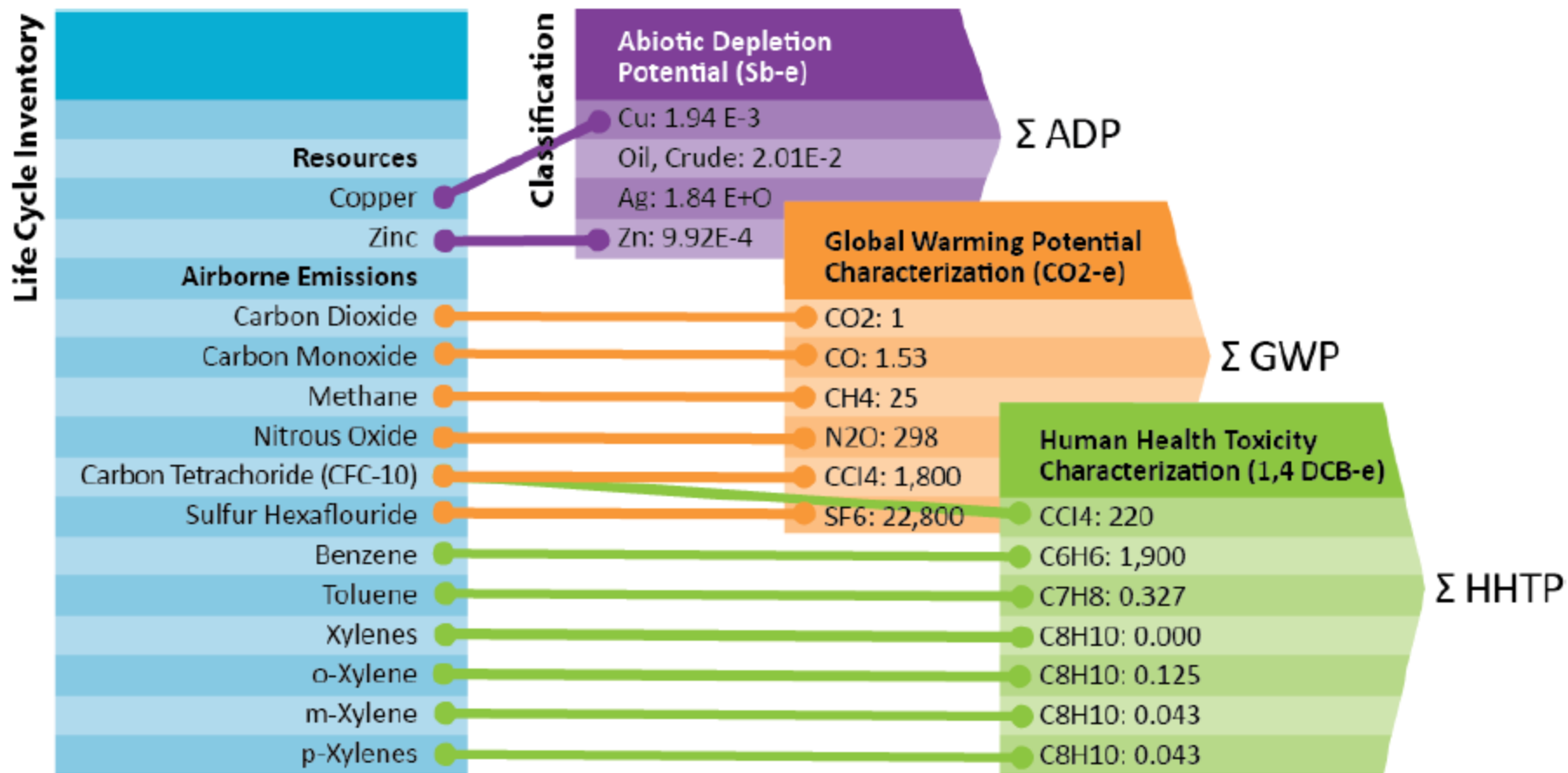
# Second Stage (Step 1 & 2)

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## LCA Knowledge

- Life Cycle Inventory (LCI)
- Life Cycle Impact Assessment (LCIA)



**Figure 7-2 Classification and Characterization of LCI Data** (Adapted from: Environmental Life Cycle Assessment – Measuring the Environmental Performance of Products. American Center for Life Cycle Assessment. 2014)

# What is Characterization?

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- Characterization translates different stressors into the same unit based on their potential harm to one or more “area of protection”
  - ▣ Ecosystem health
  - ▣ Human health
  - ▣ Natural resources
- Requires modeling of environmental mechanisms
  - ▣ Fate & transport (e.g. soil→plants→humans)
  - ▣ Effect (e.g. toxicity potential of substance)
  - ▣ Exposure
- Midpoints vs. Endpoints

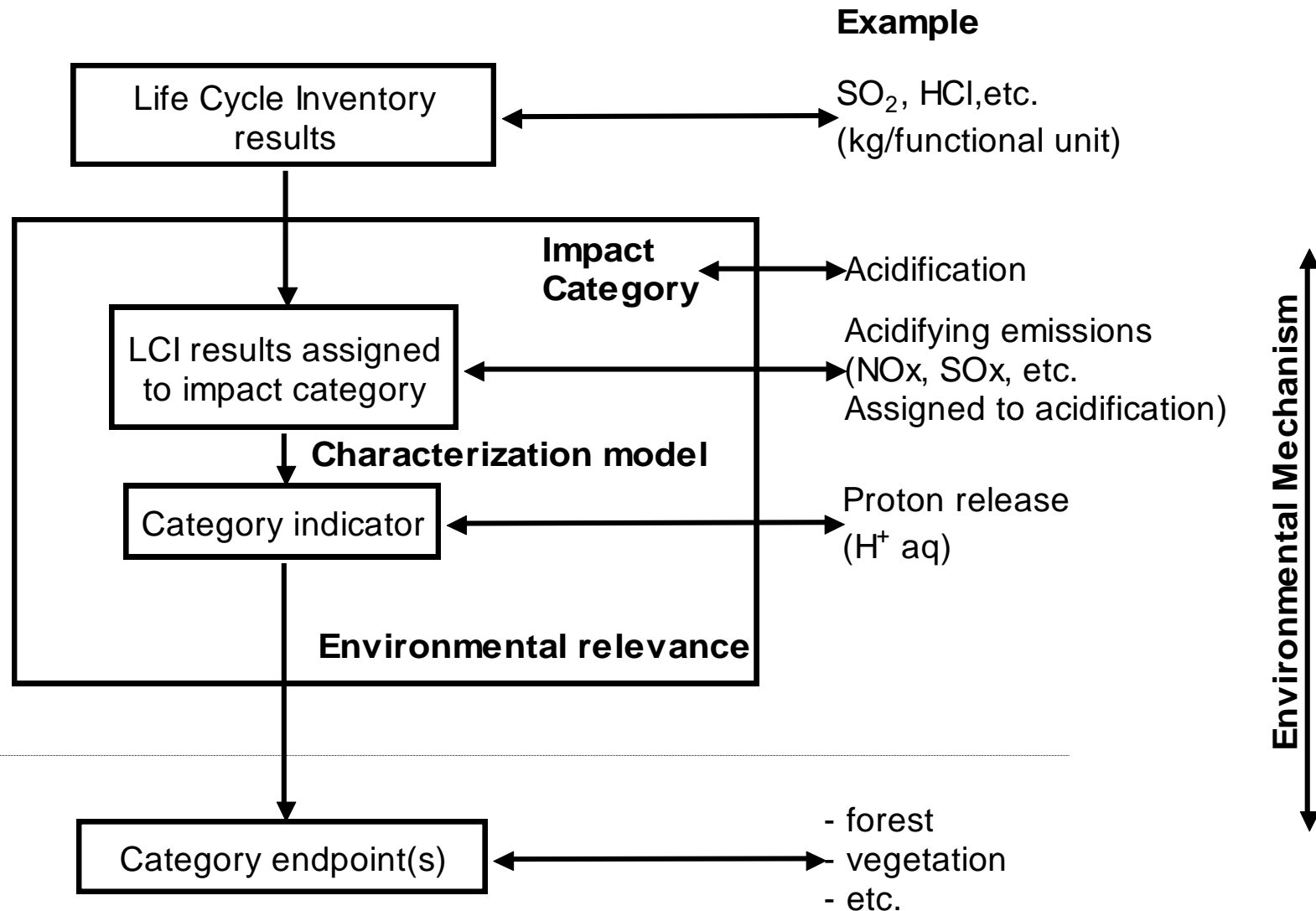
# Environmental Impact Category

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- In short, just “Impact Category”
  - ▣ Class representing environmental issues of concern to which LCI results may be assigned (ISO 14042).
  - ▣ More intuitively, an impact category is a group of environmental impacts that can be represented by a commensurate indicator, such as Global Warming Potential (GWP).

# Environmental Mechanism

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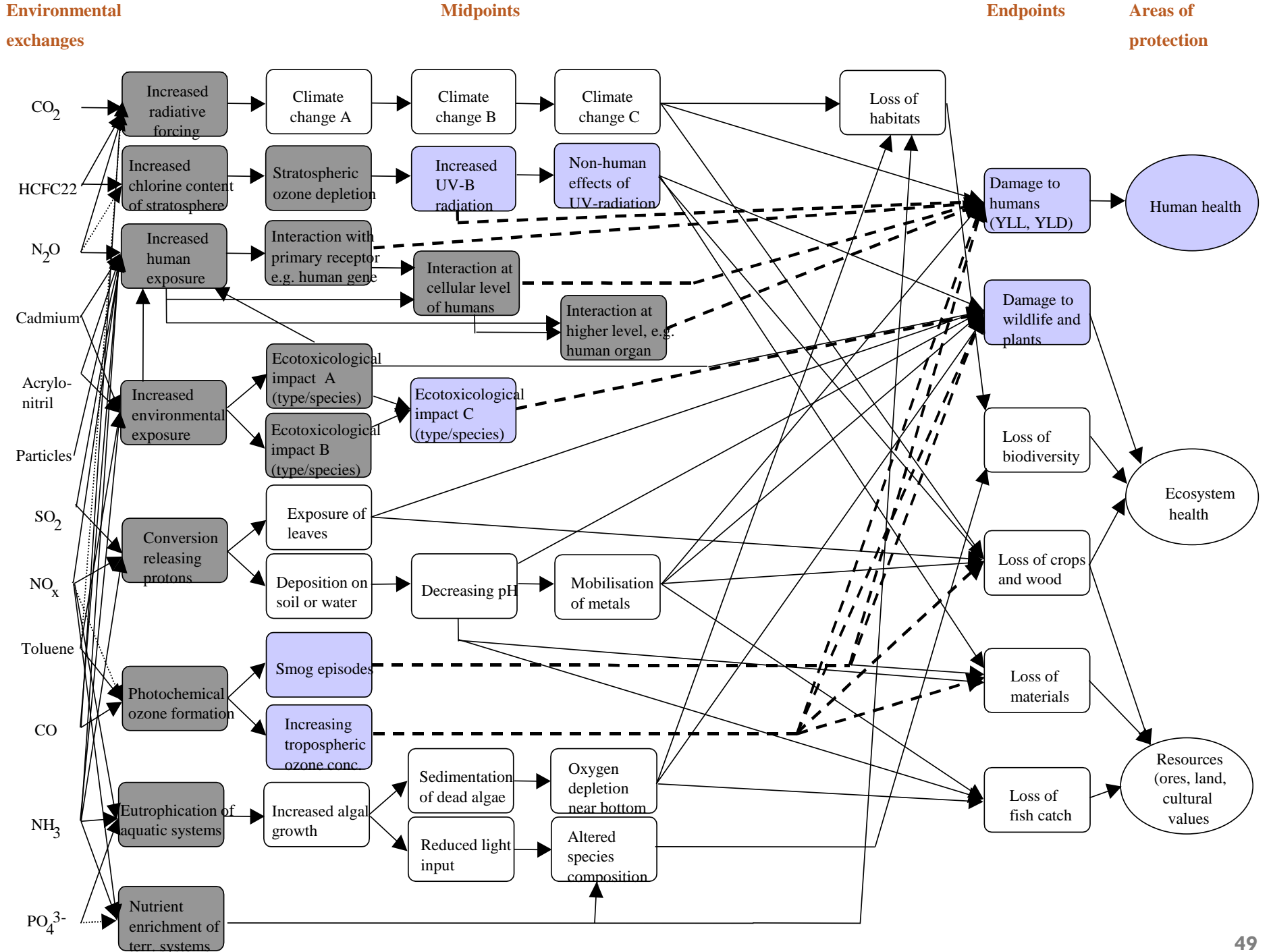


# Environmental Mechanism

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- Hg and Pb (or CO<sub>2</sub> and CH<sub>4</sub>) emissions to air from a coal power plant.
  - ▣ Impact category?
  - ▣ Category endpoint?
  - ▣ Environmental mechanism?
  - ▣ Category indicator?





# Calculation of Characterized Results

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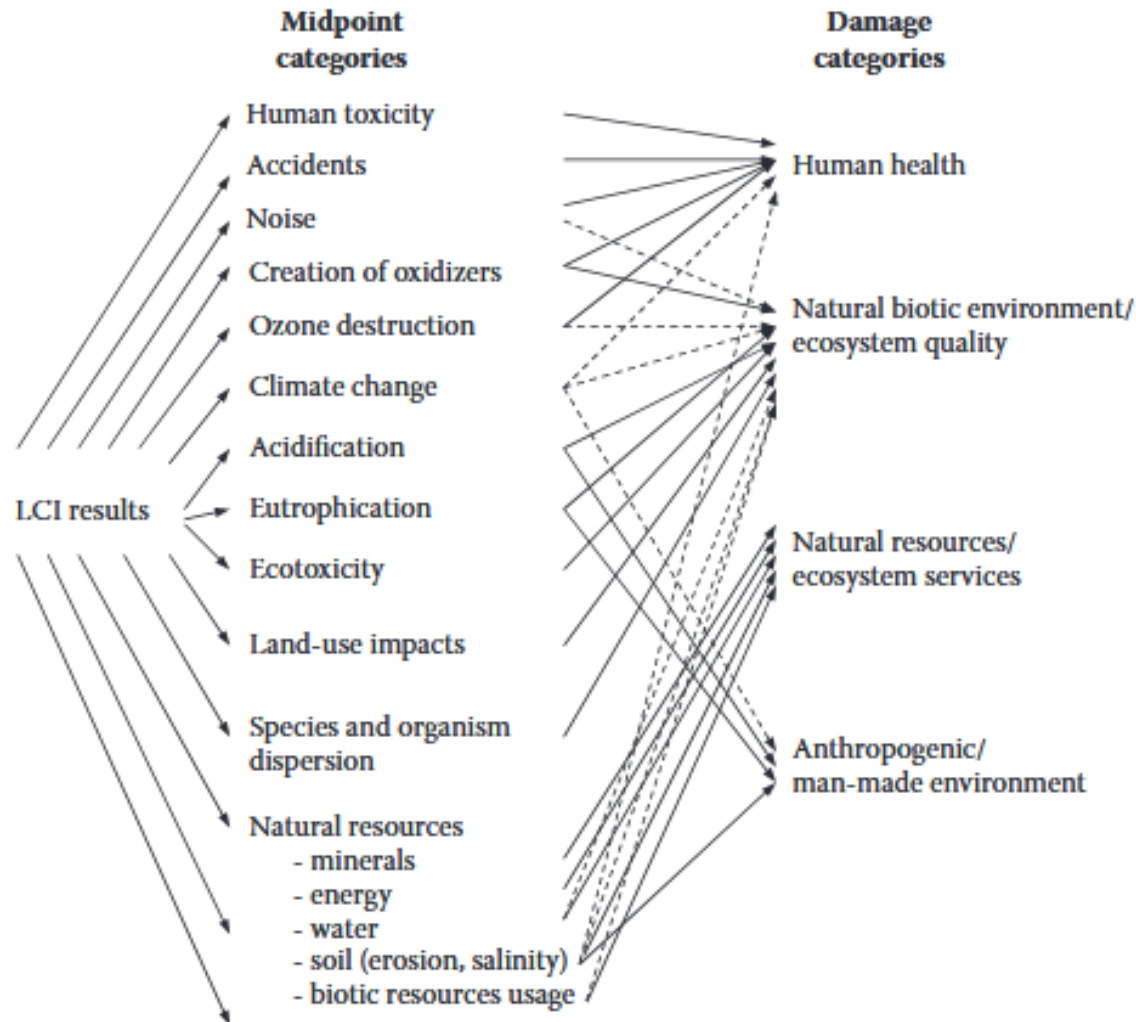
- $c_{ij} = f_{ij}m_j$ 
  - ▣  $c_{ij}$  = characterized result of  $j$  on impact category  $i$
  - ▣  $m_j$  = inventory result of environmental intervention  $j$
  - ▣  $f_{ij}$  = characterization factor of  $j$  on impact category  $i$
- Total Characterized result for impact category  $i$

$$c_i = \sum_j f_{ij}m_j$$

$$\Leftrightarrow \mathbf{c} = \mathbf{Fm} \quad (\text{for all } i)$$

# Life Cycle Impact Assessment

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# Characterization

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	CAS.no.	Emission to air	Emission to water
Substance		g	g
2-hydroxy-ethanacrylate	816-61-0	0,0348	
4,4-methylenebis cyclohexylamine	1761-71-2	5,9E-02	
Ammonia	7664-81-7	3,7E-05	4,2E-05
Arsenic ( As )	7440-38-2	2,0E-06	
Benzene	71-43-2 (cur)	5,0E-02	
Lead ( Pb )	7439-92-1	8,5E-06	
Butoxyethanol	111-76-2	6,6E-01	
Carbondioxide	124-38-9	2,6E+02	
Carbonmonoxide ( CO )	630-08-0	1,9E-01	
Cadmium (Cd)	7440-46-9	2,2E-07	
Chlorine ( Cl2 )	7782-50-5	4,6E-04	
Chromium ( Cr VI )	7440-47-3	5,3E-06	
Dicyclohexane methane	86-73-6	5,1E-02	
Nitrous oxide( N2O )	10024-97-2	1,7E-02	
2,4-Dinitrotoluene	121-14-2	9,5E-02	
HMDI	5124-30-1	7,5E-02	
Hydro carbons (electricity, stationary combustio	-	1,7E+00	
Hydrogen ions (H+)	-		1,0E-03
i-butanol	78-83-1	3,5E-02	
i-propanol	67-63-0	9,2E-01	
copper ( Cu )	7740-50-8	1,8E-05	
Mercury( Hg )	7439-97-6	2,7E-06	
Methane	74-82-8	5,0E-03	
Methyl i-butyl ketone	108-10-1	5,7E-02	
Monoethyl amine	75-04-7		7,9E-06
Nickel ( Ni )	7440-02-0	1,1E-05	
Nitrogen oxide ( NOx )	10102-44-0	1,1E+00	
NM/OC, diesel engine (exhaust)	-	3,9E-02	
NM/OC, power plants (stationary combustion)	-	3,9E-03	
Ozone ( O3 )	10028-15-6	1,8E-03	
PAH	ikke spesifik	2,4E-08	
Phenol	108-95-2		1,3E-05
Phosgene	75-44-5	1,4E-01	
Polyeter polyol	ikke spesifik	1,6E-01	
1,2-propylenoxide	75-56-9	8,2E-02	
Nitric acid	7782-77-6 (c)	8,5E-02	
Hydrochloric acid	7647-01-0 (c)	1,9E-02	
Selenium ( Se )	7782-49-2	2,6E-05	
Sulphur dioxide( SO2 )	7446-09-5	1,3E+00	
Toluene	108-88-3	4,8E-02	
Toluene-2,4-diamine	95-80-7	7,9E-02	
Toluene diisocyanat ( TDI )	26471-62-5	1,6E-01	
Total-N	-		2,6E-05
Triethylamine	121-44-8	1,6E-01	
Unspecified aldehydes	-	7,5E-04	
Unspecified organic compounds	-	1,5E-03	
Vanadium	7440-62-2	1,8E-04	
VOC, diesel engine (exhaust)	-	6,4E-05	
VOC, stationary combustion (coal fired)	-	4,0E-05	
VOC, stationary combustion (natural gas fired)	-	2,2E-03	
VOC, stationary combustion (oil fired)	-	1,4E-04	
Xylene	1330-20-7	1,4E-01	
Zinc ( Zn )	7440-66-6	8,9E-05	

Global warming

174.000 kg CO<sub>2</sub>-eq

Ozone depletion

0 kg CFC11-eq

Acidification

868 kg SO<sub>2</sub>-eq

Photochemical ozone formation

200 kg C<sub>2</sub>H<sub>4</sub>-eq

Nutrient enrichment

3.576 kg NO<sub>3</sub><sup>-</sup>-eq

Human toxicity

3,40·10<sup>11</sup> m<sup>3</sup> air

Ecotoxicity

2,16·10<sup>7</sup> m<sup>3</sup> water

Land use

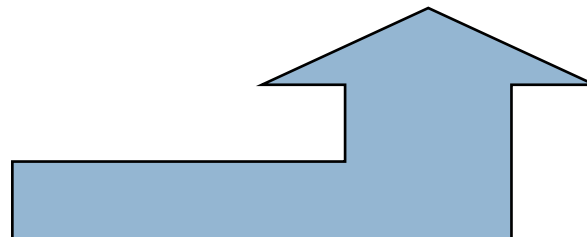
170 ha·yr

Volume waste

9.450 kg

Hazardous waste

248 kg



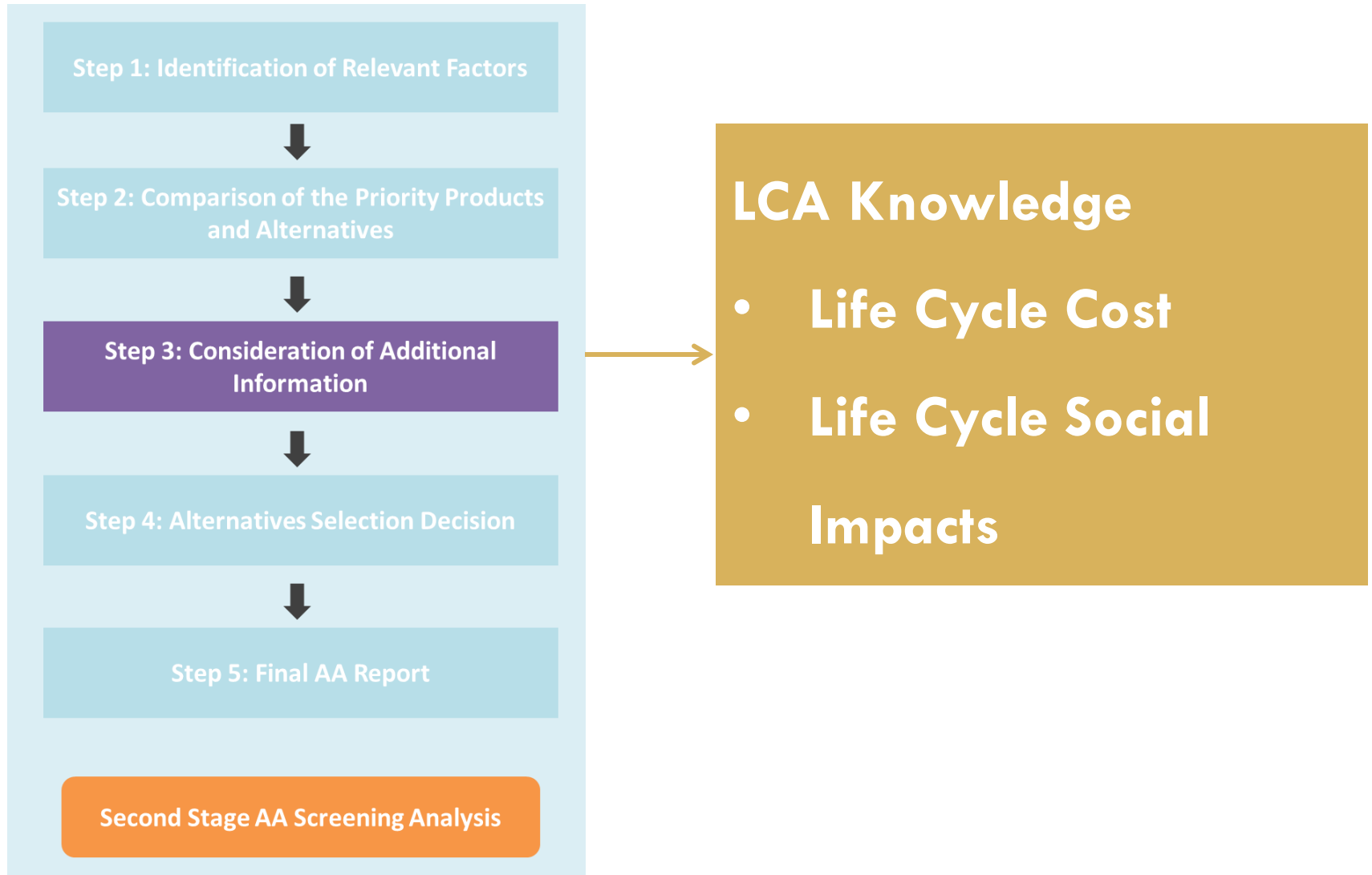
# Typical Midpoint Impact Categories

Table 7-5 lists the typical midpoint impact categories examined with LCA along with the corresponding relevant factors required by the regulations.

Table 7-5 Typical Midpoint Impact Categories	
Midpoint Impact Categories	SCP Regulations: Factors to Consider for Relevance
Global Warming Potential	Adverse air quality impacts/Greenhouse Gases
Ozone Depletion Potential	Adverse air quality impacts/Stratospheric ozone depletion substances
Photochemical Smog	Adverse air quality impacts/Tropospheric ozone forming compounds
Particulate Matter Emissions	Adverse air quality impacts/Particulate matter
Eutrophication	Adverse ecological impacts; Adverse water quality impacts
Acidification	Adverse ecological impacts
Ecotoxicity	Adverse ecological impacts
Human Health Effects	Adverse human health impacts
Resource Depletion	Materials and resource consumption impacts
Water Use	Materials and resource consumption impacts

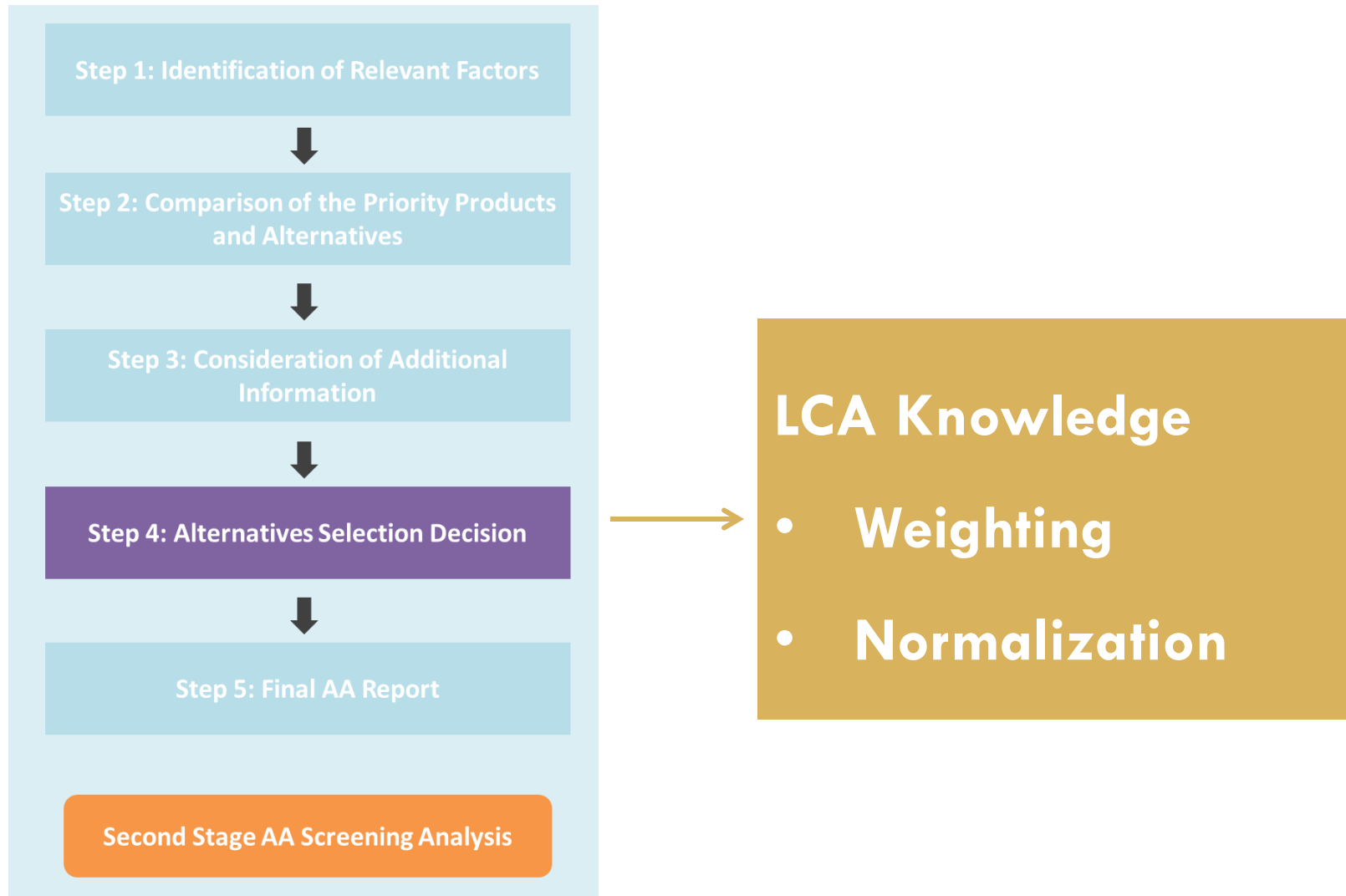
# Second Stage (Step 3)

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# Second Stage (Step 4)

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# Consideration of Trade-offs

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“The AA process requires a comparison of a Priority Product with alternatives by analyzing a number of predefined factors. **Public health impacts, environmental impacts, life cycle processes, product function and requirements, and economics** are all evaluated in order to make a decision. The consideration of a variety of factors will result in various **trade-offs requiring value judgments**. The **challenge** is in handling a large amount of **complex information** in a consistent way.”



# Decision Analysis

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- “...even if the responsible entity does not deliberately apply weighting factors, a value judgment is still being made on their relative importance.”
  
- Multi-criteria decision analysis (MCDA) common approaches:
  - ▣ Multi-attribute utility theory (MAUT) (optimization tool)
  - ▣ Outranking models



Figure 10-1 Sequential Framework<sup>18</sup>

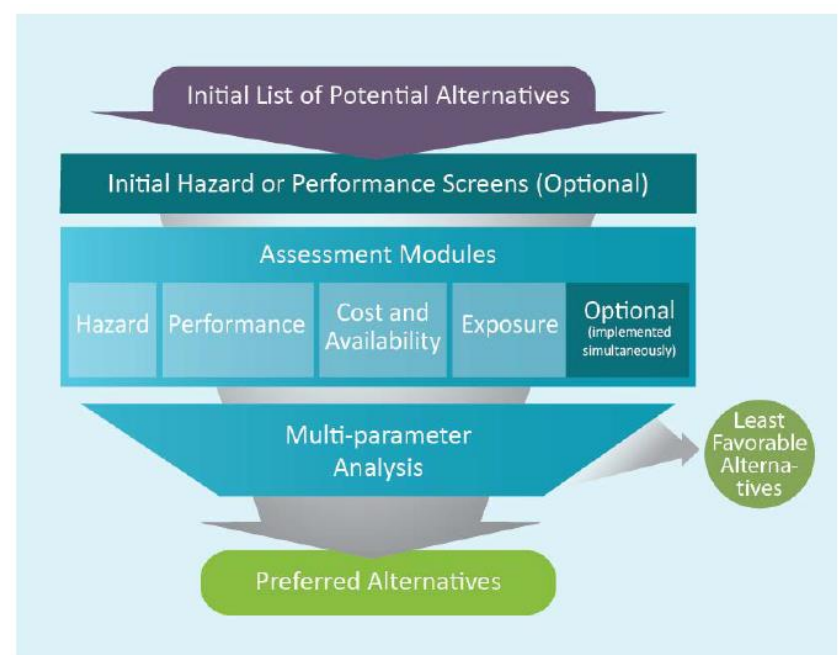


Figure 10-2 Simultaneous Framework<sup>18</sup>

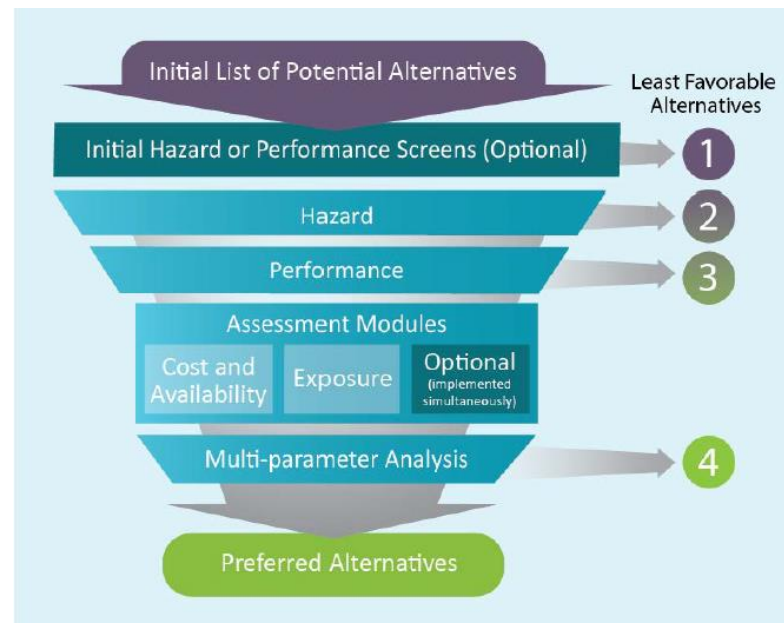


Figure 10-3 Hybrid Framework<sup>18</sup>

Table 10-1 provides a general discussion on the advantages and disadvantages of the three decision frameworks discussed above.

Table 10-1 Comparison of Decision Frameworks		
Decision Framework	Pros	Cons
Sequential Framework	<ul style="list-style-type: none"> <li>Establishes an evaluation hierarchy for the impacts which includes ranking the impacts by level of importance.</li> <li>Compares alternatives using the evaluation hierarchy in a series of steps.</li> <li>Filters out less desirable alternatives.</li> <li>Does not require the use of a decision method.</li> </ul>	<ul style="list-style-type: none"> <li>Does not establish weighting criteria for impacts.</li> <li>Does not establish a ranking criteria for alternatives.</li> <li>Does not allow consideration of trade-offs between impacts.</li> <li>Requires assigning an order of importance to the impacts.</li> <li>The evaluation hierarchy will vary since it is based on the responsible entity's values.</li> </ul>
Simultaneous Framework	<ul style="list-style-type: none"> <li>Considers all or a set of impacts at once allowing for trade-offs (e.g., good performance on one attribute to offset less favorable performance on another attribute)</li> <li>Establishes an evaluation hierarchy for impacts which includes:               <ul style="list-style-type: none"> <li>Weighting criteria,</li> <li>Trade-off criteria,</li> <li>Ranking impacts by level of importance, and</li> <li>Ranking criteria for alternatives.</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>The evaluation hierarchy will vary since it is based on the responsible entity's values.</li> <li>Requires establishing weighting criteria which can be resource- and time-consuming.</li> <li>Requires the use of computerized calculations.</li> <li>Requires the use of decision methods to evaluate trade-offs between impacts.</li> </ul>
Hybrid Framework	<ul style="list-style-type: none"> <li>Combines parts of both Sequential and Simultaneous Frameworks.</li> <li>Establishes an evaluation hierarchy for the impacts which includes:               <ul style="list-style-type: none"> <li>Weighting criteria,</li> <li>Trade-off criteria,</li> <li>Ranking impacts by level of importance, and</li> <li>Ranking criteria for alternatives.</li> </ul> </li> <li>Uses the Sequential Framework to screen alternatives based on impacts deemed of high importance.</li> </ul>	<ul style="list-style-type: none"> <li>The evaluation hierarchy will vary since it is based on the responsible entity's values.</li> <li>Requires establishing weighting criteria which can be resource- and time-consuming,</li> <li>Requires the use of computerized calculations.</li> <li>Requires the use of decision methods to evaluate trade-offs between impacts.</li> </ul>

# Normalization and Weighting

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- Normalization and weighting help us understand the “magnitude and significance” of category indicator results.
- Normalization makes indicator results unit-less. Examples include:
  - ▣ Comparison to baseline or standard technology (percentage).
  - ▣ Normalized by total annual regional or global emissions.

# Calculation of Normalized Results

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$$\text{Normalized result of impact category } i = \frac{C_i}{n_i}$$

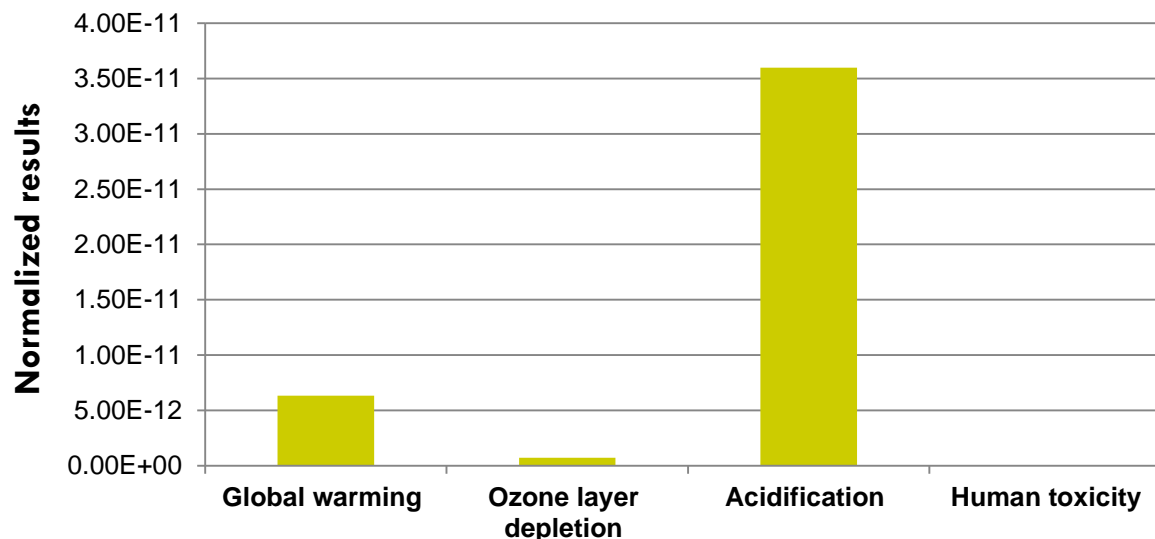
- Calculate the normalization references based on the following information, and identify the impact by this product that is relatively the most significant among the impact categories considered.

Impact category	Unit	Characterized result	Normalization reference (world total)
Global warming	Kg CO2-equiv.	260	4.11E13
Ozone layer depletion	Kg CFC-11-equiv.	0.00014	1.92E8
Acidification	Kg SO2-equiv.	8.6	2.39E11
Human toxicity	kg 1,4-dichlorobenzene eq.	0.045	3.51E13

# Interpretation of Normalized Results

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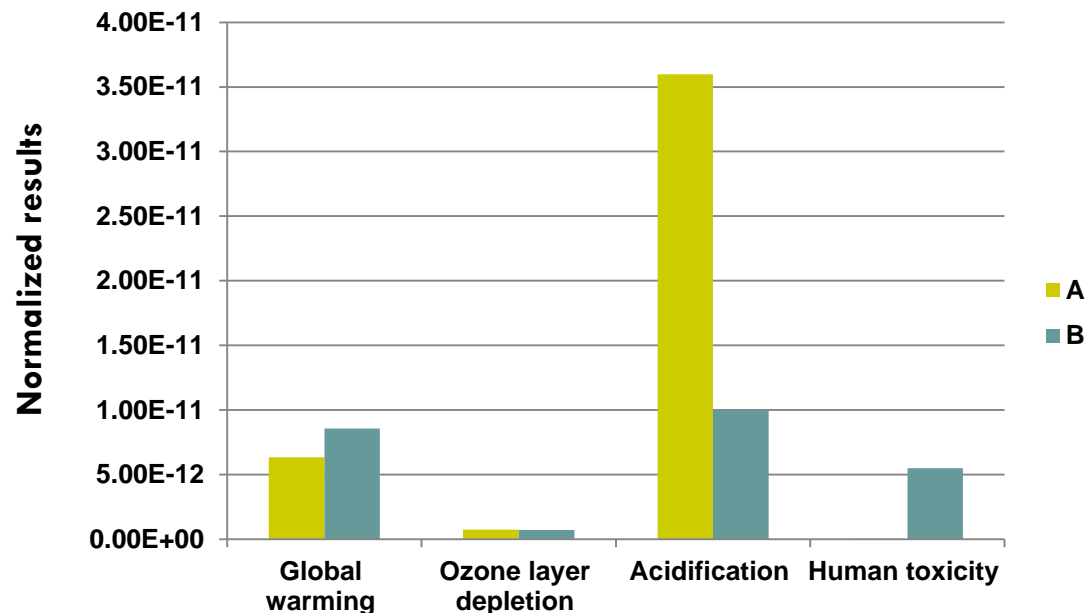
Impact category	Unit	Characterized result	Normalization reference (world total)	Normalized results
Global warming	Kg CO <sub>2</sub> -equiv.	260	4.11E13	6.33E-12
Ozone layer depletion	Kg CFC-11-equiv.	0.00014	1.92E8	7.29E-13
Acidification	Kg SO <sub>2</sub> -equiv.	8.6	2.39E11	3.60E-11
Human toxicity	kg 1,4-dichlorobenzene eq.	0.045	3.51E13	1.28E-15



# Interpretation of Normalized Results

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- But not all environmental impact categories are equally important.
- What about the following normalized results for two products? Which one is better?



# Which one is better?

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		A	B
Global warming	Kg CO <sub>2</sub> -equiv.	6.33E-12	8.55E-12
Ozone layer depletion	Kg CFC-11-equiv.	7.29E-13	7.19E-13
Acidification	Kg SO <sub>2</sub> -equiv.	3.60E-11	1.00E-11
Human toxicity	kg 1,4-dichlorobenzene eq.	1.28E-15	5.50E-12

- Suppose that relative importance between global warming, ozone layer depletion, acidification and human toxicity are 5:1:2:3. Which product between A and B is better considering relative importance of environmental impact?



# Weighting Calculation

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- $$v = \sum_i w_i \frac{c_i}{n_i} \quad \text{where} \quad c_i = \sum_j f_{ij} m_j$$
- $v$  = weighted results
- $w_i$  = weight of impact category  $i$
- $c_i$  = characterized result of impact category  $i$
- $n_i$  = normalization reference of impact category  $i$

# Weighting in Practice

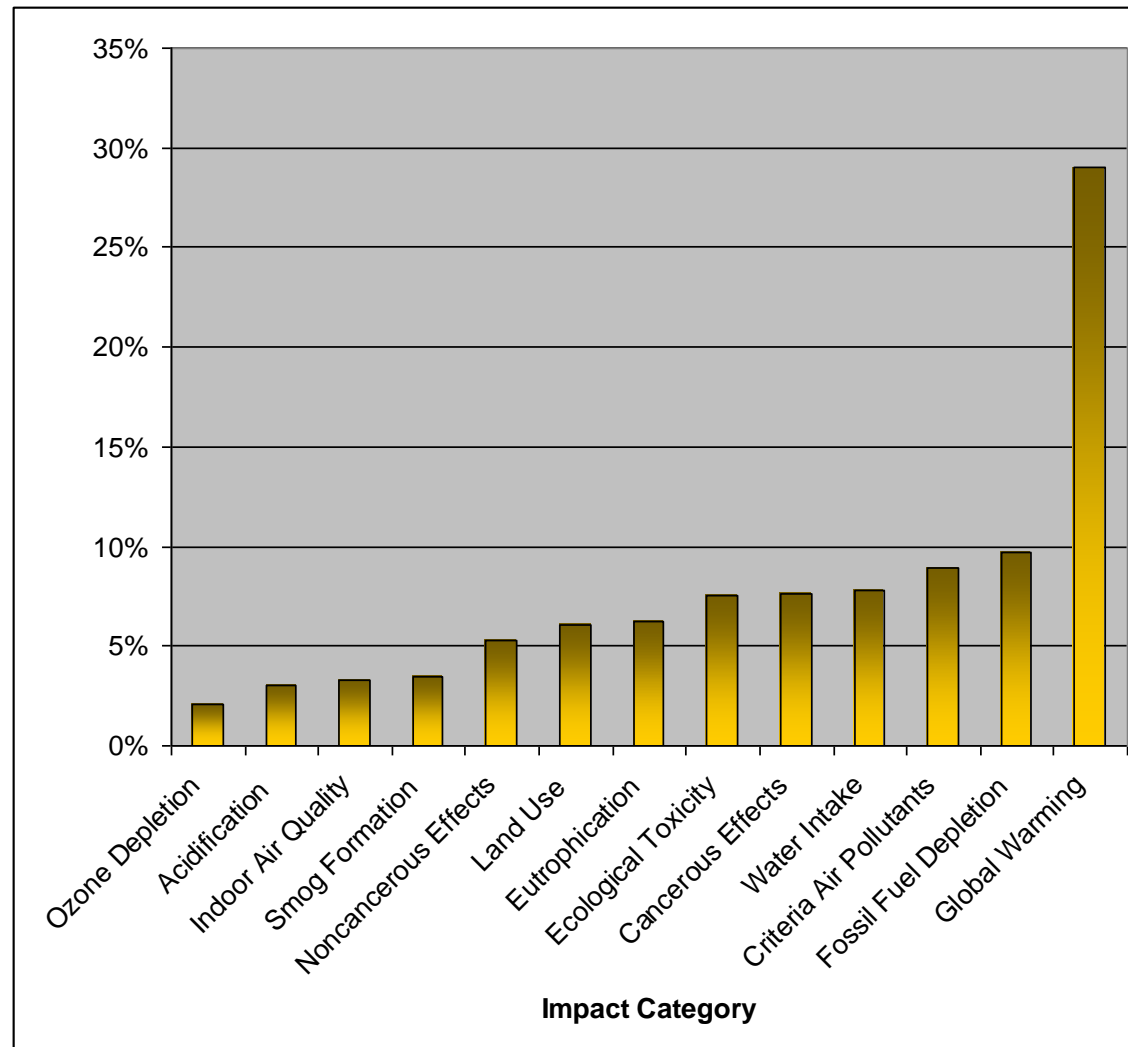
66

- Distance-to-target method
  - ▣ The ratio between the current situation and the policy target serves as a proxy of urgency.
- Panel method
  - ▣ Analytical Hierarchy Process (AHP)
  - ▣ A systematic method for comparing a list of objectives or alternatives.

# Weights by BEES

(also used for bioproduct purchasing)

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# Normalization and Weighting

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	A	B	NR	W
Global warming	174	461	6.20E+06	10
Acidification	868	2.4	3.30E+05	2
Photochemical oxidant creation	200	720	9.20E+04	3
Eutrophication	3.5	5.3	5.30E+07	4
Human toxicity	3.40E+11	1.30E+11	8.50E+15	3
Ecotoxicity	2.10E+07	9.60E+06	5.20E+09	4
Land use	170	50	1.30E+05	2

- Calculate normalized results and weighted results. Which product is better?

# Recap of the Final AA Report

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- A matrix or other summary format;
- A clear visual comparison summarizing the relevant comparison factors;
- The relevant exposure pathways and life cycle segments;
- The Priority Product and each alternative considered;
- The comparative results of evaluating the above information;
- A description of any relevant safeguards provided by other federal and California State regulatory programs that were considered; and
- Selected alternative(s) and recommended next steps.

# Summary

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- Overview of AA
- Relevance of LCA to AA
- Recap of webinar (Life cycle thinking)
- How can LCA help AA
  - ▣ First Stage
  - ▣ Second Stage